

**Design:**

- Shank grooving cutter with replaceable DP cutters
- In a robust plastic case with matching foam inlay

**Application:**

- Grooving, jointing, rebating, sizing (cutting off)

**Workpiece Material:**

- Panel materials: especially melamine-coated and veneered particleboard, MDF, multiplex and plywoods

**Machine:**

- CNC machining centres

**Scope of Supply:**

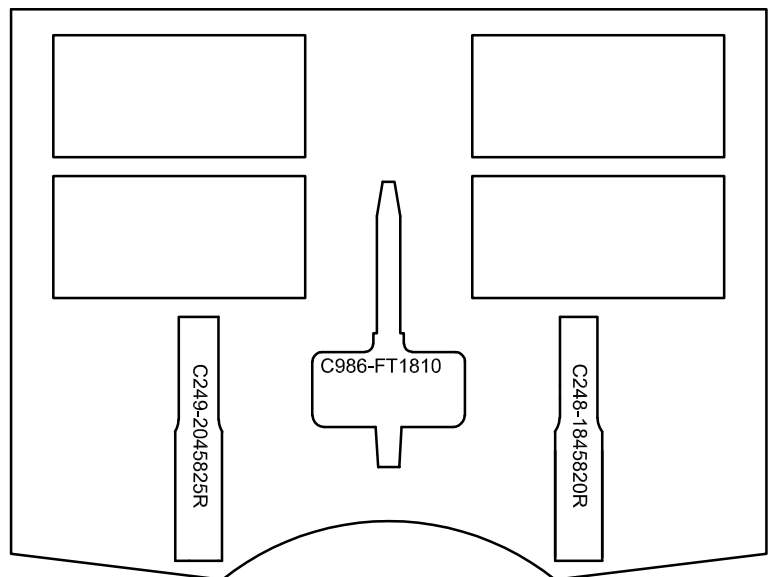
- Plastic case with matching foam inlay
- 1 piece C248-1845820R  
DP-shank grooving cutter "Konstantin-Mini-Finish" - RL  
D18 x NL45.8 x S20h6/GL110, Z1x6+1Q
- 1 piece C249-2045825R  
DP-shank grooving cutter "Konstantin-Mini-Finish" - RL  
D20 x NL45.8 x S25h6/GL110, Z2x6+1Q
- 1 piece C986-FT1810 torque wrench 1.8 Nm

**Special Features:**


- Diameter-constant shank grooving cutters
- Cutters replaceable on site
- Suitable for 5-axis machining centres that have no possibility for radius correction when "line milling"
- Very good chip removal
- For increased demands on the milling quality for melamine and HPL coated board materials
- For layer and ply materials with a tendency to tear out
- Three different cutter types are mounted for best cutting quality

**Additional Information:**

- A torque wrench is recommended when changing the cutters (see C986-FT1810)



<b>Ident-No.</b>
C998-1

 <p>e-mail:office@aigner-werkzeuge.at www.aigner-werkzeuge.at</p>	Blattformat: <b>A4</b> <small>All dimensions in mm</small>
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