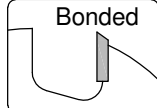


DP-Shank-Grooving-Cutter-Finishing

C863-1

Cutting Material
DP

Feed
MEC



Number of Teeth
Z 3

Design:

- Tool body in Densimet
- No. of teeth = 3
- With DP plunging edge
- Can be resharpened up to 3 times
- Deep flutes for better chip collection
- Shank fit h6

Application:

- Grooving, jointing, rebating and sizing (cutting of) in nesting technique
- Finishing

Workpiece material:

- Multiplex, HPL solid core panel machining
- formworkplywoods with phenolic resin-coating

Machine:

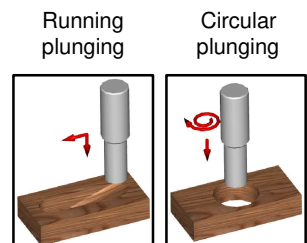
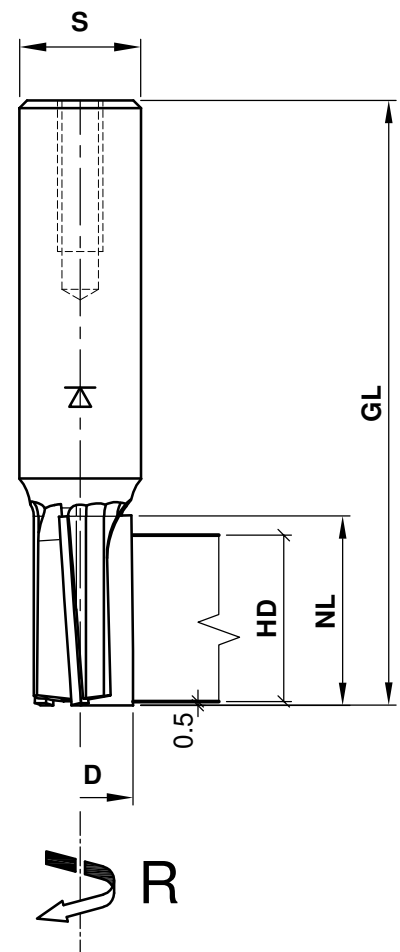
- CNC machining centres

Scope of supply:

- Principally with a length setting screw:
For use with shrink chucks HSK-F 63 (C915)
without a length setting screw
- Also optionally assembled (MS):
Assembled in shrink chuck HSK-F 63 (C915): C863-...-M1
Assembled in collet chuck HSK-F 63 (C910): C863-...-M2

Special features:

- Also very well suited to multiplex panels and HPL solid core panels
- suitable for high feed rates



D	NL	GL	HD	S	Z	R/L	n max.	Ident-No.
14	25.0	80	22	16	3	R	24000	C863-1142516R

Aigner
WERKZEUGE
e-mail:office@aigner-werkzeuge.at
www.aigner-werkzeuge.at

MS.....Machine Adaptor
Z.....No. of teeth
n max.....Maximum Rotational Speed (rpm)

Blattformat: **A4** All dimensions in mm
Zchnng.-Nr. KW.48631.4 | 00

C863-1