

DP-Jointing-/ Chamfering-Shank-Boring-Cutter C860-2

Cutting Material

DP

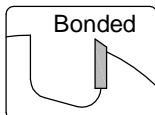
Number of Teeth

Z2+2

Feed

MEC

Bonded



Design:

- Tool body in steel
- With two DP jointing / chamfering cutting edges and two boring cutting edges
- Resharpenable 4 to 6 times
- Shank fit h6

Application:

- Boring, jointing, chamfering and shaping with one tool
- Joints with land-free cuts; finish machining

Workpiece Material:

- Panel materials, especially HPL

Machine:

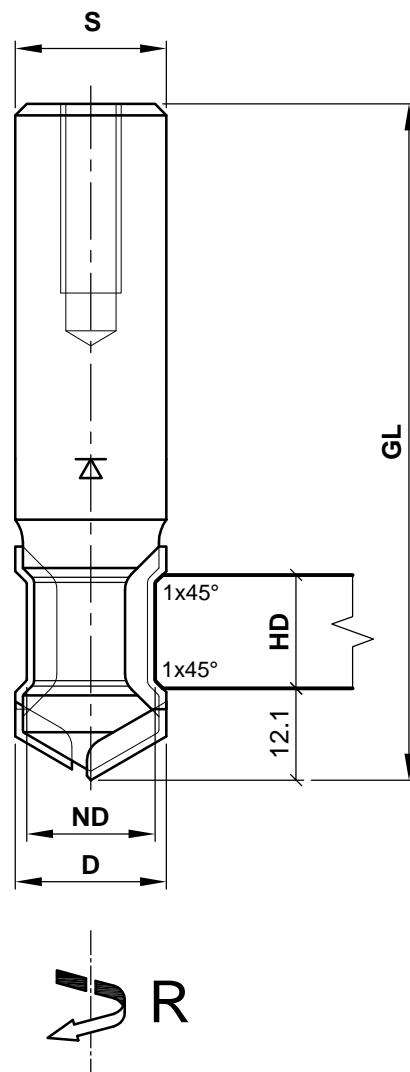
- CNC machining centres

Scope of Supply:

- Principally with a length adjustment screw;
With use in shrink chuck HSK-F 63 (C915)
without a length adjusting screw
- Optionally also assembled (and balanced) (MS):
Assembled in shrink chuck HSK-F 63 (C915): C860-2...-M1
Assembled in collet chuck HSK-F 63 (C910): C860-2...-M2

Special Features:

- Boring and joint milling possible in one operation



D	ND	GL	HD	Z	S	R/L	n max.	Ident-No.
20	17	90	15	2+2	20	R	24000	C860-215R

Aigner
WERKZEUGE

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MS.....Machine Adaptor

Z.....No. of Teeth

n max.....Max. Speed (rpm)

Blattformat: **A4**

All dimensions
in mm

Zchnng.-Nr. KW.48602.4 00

C860-2