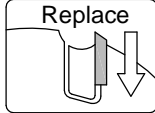


Cutting Material
TC

Number of Teeth
Z 3

Feed
MEC



Design:

- Tool body in steel
- 3-piece cutter set (No.1 - No.3)
- Number of teeth = 3
- TC profile cutter and / or reversible cutter
- Drawing cut
- Bore up to max. Ø50 for an additional charge

Application:

- For jointing and simultaneous rounding / chamfering of solid wood
- The wood thickness can be individually adjusted by means of the associated spacers supplied

Workpiece material:

- Solid wood and panel materials

Machine:

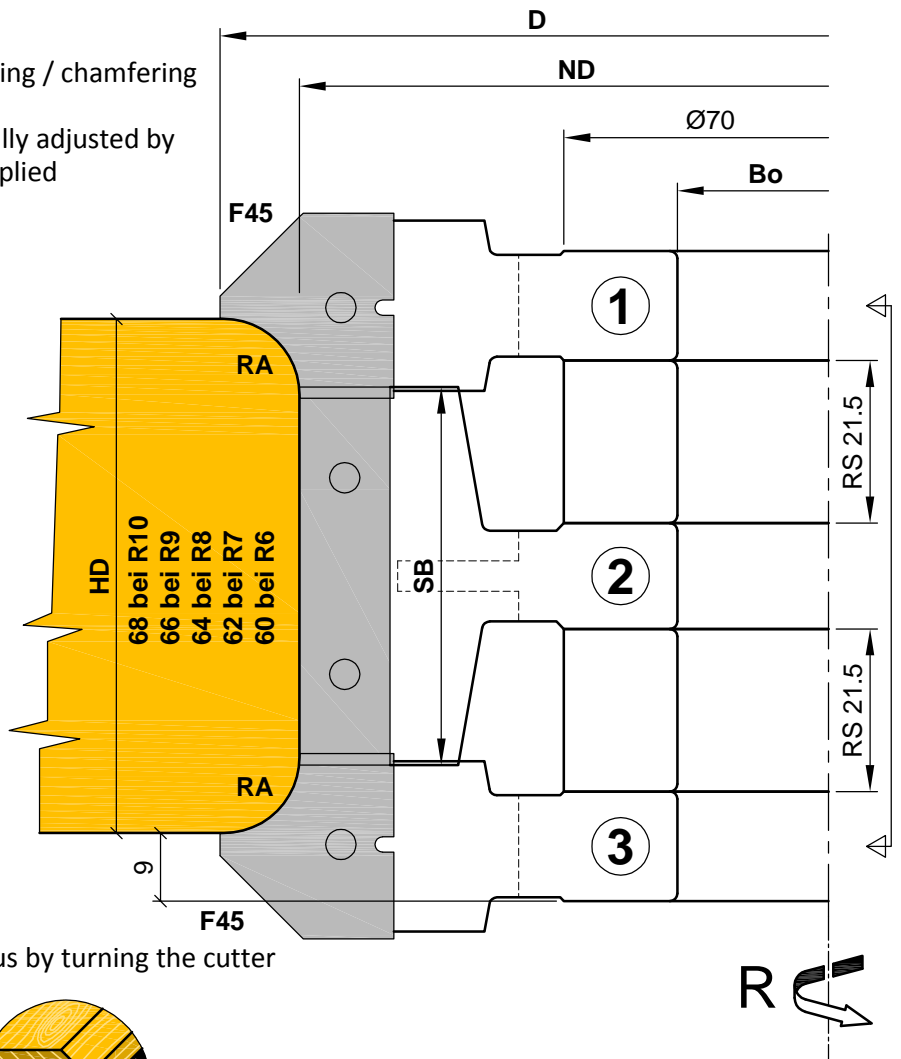
- Planing and moulding machines

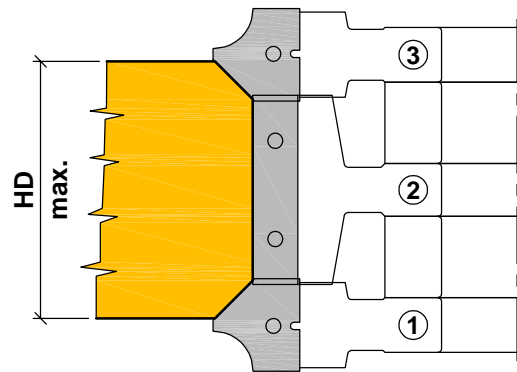
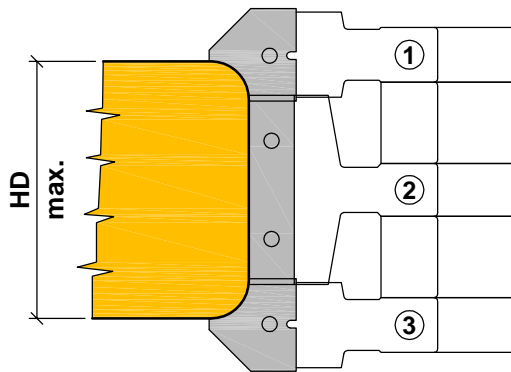
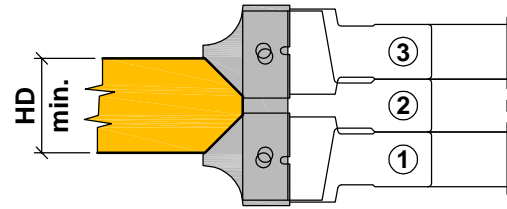
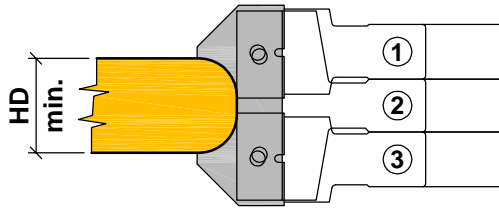
Scope of supply:

- Tool body including profile cutters C661-610 with R10 pre-assembled
- C661-610-O/PM.20068.5U/35 pre-assembled
- C661-610-O/PM.20073.5U/35 pre-assembled
- If another cutter is to be fitted it must be stated when ordering
- The possible profile cutters can be seen on the following page
- Key with handle Torx T40
- Key with handle Torx T25
- 2 spacer sets each 21.5mm

Special features:


- Simple setting from chamfer to radius by turning the cutter





D	ND	SB	HD	Bo	Z	FA	RA	P	R/L	n max.	Ident-No.
161	140	50	25-68	40	3	1+2+3	R6-R10	R10	R	9000	C661-610
161	140		25-68	40	3	1	R6-R10	R10	R	9000	C661-610-O
161	140		25-68	40	3	3	R6-R10	R10	R	9000	C661-610-U
140	140	50		40	3	2			R	9000	C660-50

Spare Parts				
Description	Qty.	Dimensions	MBM	Ident-No.
C661-610-O (Cutter No.1)				
Profile Cutter R6	3	24.5x23.7x2	3	PM.20064.5/U35
Profile Cutter R7	3	24.5x23.7x2	3	PM.20065.5/U35
Profile Cutter R8	3	24.5x23.7x2	3	PM.20066.5/U35
Profile Cutter R9	3	24.5x23.7x2	3	PM.20067.5/U35
Profile Cutter R10	3	24.5x23.7x2	3	PM.20068.5/U35
C661-610-U (Cutter No.3)				
Profile Cutter R6	3	24.5x23.7x2	3	PM.20069.5/U35
Profile Cutter R7	3	24.5x23.7x2	3	PM.20070.5/U35
Profile Cutter R8	3	24.5x23.7x2	3	PM.20071.5/U35
Profile Cutter R9	3	24.5x23.7x2	3	PM.20072.5/U35
Profile Cutter R10	3	24.5x23.7x2	3	PM.20073.5/U35
C660-50 (Cutter No.2)				
Reversible cutter only for No. 2	3	50x12x1.5	10	WMF50x12/UG
Screw main cutter für No.2	6	Grub Screw T25 M8x16	10	KW.44253.5

 <p>e-mail:office@aigner-werkzeuge.at www.aigner-werkzeuge.at</p>	Z.....No. of teeth FA.....No. of cutters	Blattformat: A4	<small>All dimensions in mm</small> Zchnng.-Nr. KW.46610.4 00
	P.....Profile Variants	C661-1	
n max.....Maximum Rotational Speed (rpm)	MBM.....Minimum Order Quantity		