

Cutting Material DP	Number of Teeth Z 2	Feed MAN
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Design:

- Tool body in light alloy
- Cutting elements fitted with DP (DIA)
- Joint cutter with replaceable DP cutters
- Drawing cut
- Resharpenable two to three times

Application:

- For jointing of the narrow side of panel materials

Workpiece Material:

- Panel materials

Machine:

- Spindle moulders

Scope of Supply:

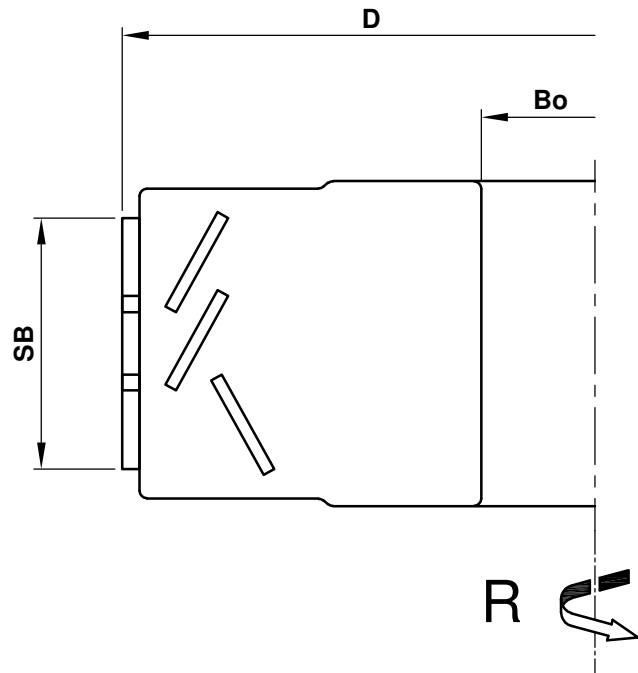
- Tool body incl. DP cutters
- Key with handle Torx T25

Special Features:

- Constant diameter with change of elements with the same height of cutting edges
- Because of the high precision of repetition at knife change, it can be executed also at home
- For increase of tool life the elements of knives can also be exchanged singularly each other
- Cutter elements can be sharpened not only without the tool body but also in the tool body


Additional Information:

- A torque wrench is recommended when changing the cutters (see C986-D315)



D	SB	Bo	Z	SA	R/L	DZ	Ident-No.
125	33	30	2x3	as	R	6000-10500	C620-312533R
125	43	30	2x4	as	R	6000-10500	C620-312543R
125	54	30	2x5	as	R	6000-10500	C620-312554R
150	33	30	2x3	as	R	5000-9000	C620-315033R

Spare Parts				
Description	Qty.	Dimensions	MBM	Ident-No.
Replaceable cutter for D125	1	14.5x14.1x4.7	2	KW.97480.4/B07
Replaceable cutter for D150	1	14.5x14.1x4.7	2	KW.14894.7/B07
Clamping screw	1	Tapered screw T25 M6x14	10	KW.93706.4-14

 <p>e-mail:office@aigner-werkzeuge.at www.aigner-werkzeuge.at</p>	Z.....No. of Teeth	Blattformat: A4	<small>All dimensions in mm</small> Zchnng.-Nr. KW.46203.4 01
	SA.....Cutter Arrangement	C620-3	
DZ.....Speed Range (rpm)	MBM.....Minimum Order Quantity		