

Cutting Material  
**DP**

Number of Teeth  
**Z2 V2**

Feed  
**MAN**

**Design:**

- Tool body in light alloy
- Rebate cutter head with replaceable DP cutters
- Cutting elements fitted with DP (DIA)
- Drawing cut
- Resharpenable two to three times

**Application:**

- For rebating

**Workpiece Material:**

- Solid wood lengthwise and panel materials

**Machine:**

- Spindle moulders

**Scope of Supply:**

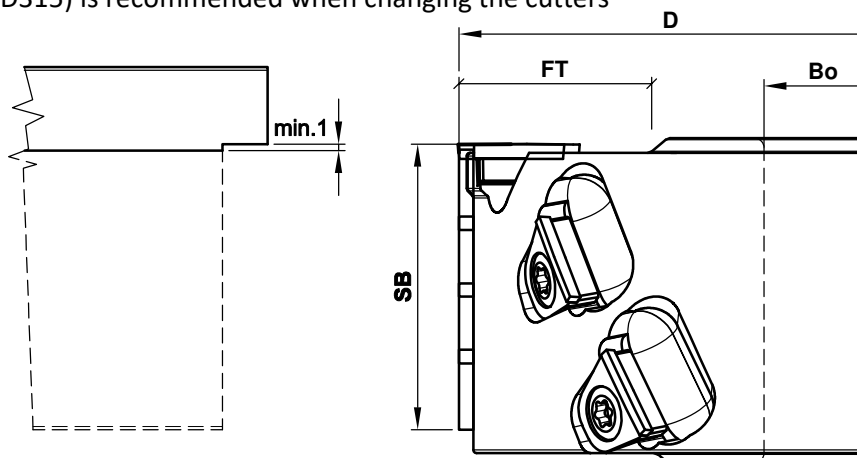
- Tool body incl. DP cutters
- Key with handle Torx T25

**Special Features:**

- Tear-free from 1mm rebate depth
- For the machining of rebates on spindle moulders

**Additional Information:**


- A torque wrench (see C986-D315) is recommended when changing the cutters



D	SB	FT	Bo	Z	V	R/L	DZ	Ident-No.
125	44.4	30	30	2x4	2	R	6000-10500	C620-112544R
150	34.0	42.5	30	2x3	2	R	5000-9000	C620-115033R
150	44.4	42.5	30	2x4	2	R	5000-9000	C620-115044R
150	54.8	42.5	30	2x5	2	R	5000-9000	C620-115054R



Spare Parts				
Description	Qty.	Dimensions	MBM	Ident-No.
DP main cutter for D125	1	14.5x14.1x4.7	2	KW.97480.4/B07
DP main cutter for D150	1	14.5x14.1x4.7	2	KW.14894.7/B07
DP spur	2	16.5x14.1x4.7	2	KW.12000.7/B02
Clamping screw main cutter	1	Tapered screw T25 M6x14	10	KW.93706.4-14

 <p>e-mail:office@aigner-werkzeuge.at www.aigner-werkzeuge.at</p>	Z.....No. of Teeth	Blattformat: <b>A4</b>	<small>All dimensions in mm</small> Zchnng.-Nr. KW.46201.4   01
	V.....Spur	DZ.....Speed Range (rpm)	
DZ.....Speed Range (rpm)	MBM.....Minimum Order Quantity		