

Cutting Material

**DP**

Number of  
Teeth

**Z2 V2**

Feed

**MAN**

## Design:

- Tool body in light alloy
- Rebate cutter head with replaceable DP cutters
- Cutting element fitted with DP (DIA)
- Drawing cut
- Extreme axial angle in the joint area (54°)
- Low-noise design
- Resharpenable two to three times

## Application:

- For rebating

## Workpiece Material:

- Solid wood and panel materials

## Machine:

- Spindle moulders

## Scope of Supply:

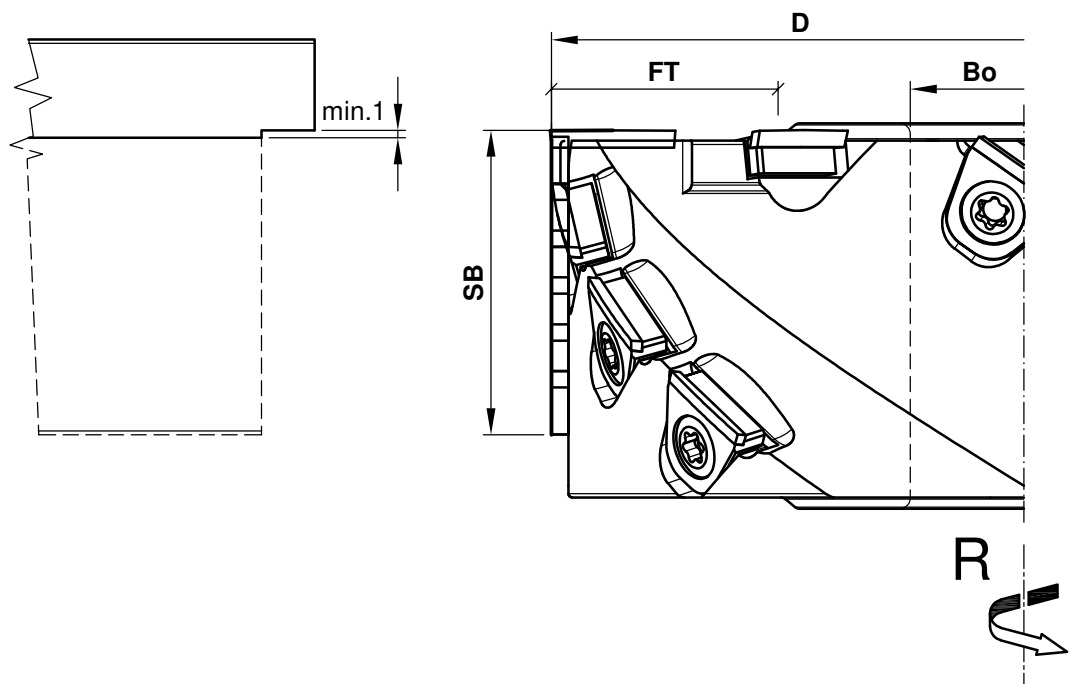
- Tool body incl. DP cutters
- Key with handle Torx T25

## Special Features:

- Tear-free 1mm rebate depth
- Large axial angle for tear-free rebate machining on spindle moulders

## Additional Information:

- A torque wrench (see C986-D315) is recommended when changing the cutters



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Blattformat: **A4** All dimensions  
in mm

Zchnng.-Nr. KW.46150.4 01

**C615**

| D   | SB   | FT   | Bo | Z   | V | R/L | DZ         | Ident-No.   |
|-----|------|------|----|-----|---|-----|------------|-------------|
| 125 | 40.7 | 30   | 30 | 2x6 | 2 | R   | 6000-10500 | C615-12540R |
| 150 | 40.2 | 42.5 | 30 | 2x6 | 2 | R   | 5000-9500  | C615-15040R |
| 180 | 28.1 | 57.5 | 30 | 2x4 | 2 | R   | 4500-7500  | C615-18028R |
| 180 | 40.7 | 57.5 | 30 | 2x6 | 2 | R   | 4500-7500  | C615-18040R |
| 180 | 59.6 | 57.5 | 30 | 2x9 | 2 | R   | 4500-7500  | C615-18059R |

**Spare Parts**

| Description                | Stk. | Dimensions              | MBM | Ident-No.      |
|----------------------------|------|-------------------------|-----|----------------|
| DP-Hauptschneide für D125  | 1    | 14.5x14.1x4.7           | 2   | KW.14457.7/B02 |
| DP-Hauptschneide für D150  | 1    | 14.5x14.1x4.7           | 2   | KW.17179.7/B02 |
| DP-Hauptschneide für D180  | 1    | 14.5x14.1x4.7           | 2   | KW.97617.4/B02 |
| DP spur                    | 1    | 16.5x14.1x4.7           | 2   | KW.12000.7/B02 |
| Clamping screw main cutter | 1    | Tapered screw T25 M6x14 | 10  | KW.93706.4-14  |

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Z.....No. of Teeth

V.....Spur

DZ.....Speed Range (rpm)

MBM.....Minimum Order Quantity

Blattformat: **A4** All dimensions in mm

Zchnng.-Nr. KW.46150.4 | 00

**C615-1**