

DP-Rounding-/Edge Trimming Cutter Konstantin®-Mini for KAM C560-2

Cutting Material DP	Number of Teeth Z2+2	Feed MEC
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Design:

- Tool body in steel
- No. of teeth = 2/2
- Cutting elements fitted with DP (DIA)
- Rounding cutter with replaceable DP cutters
- Deep chip spaces for better chip capture
- For maximum edge thickness of 8mm

Application:

- Rounding/lengthwise profiling and edge trimming of solid wood edges as well as veneer and plastic edges

Workpiece Material:

- Solid wood edges as well as veneer and plastic edges

Machine:

- Edgebanding machine HOLZ-HER Aggregat 1827

Scope of Supply:

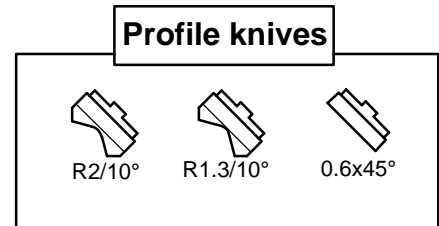
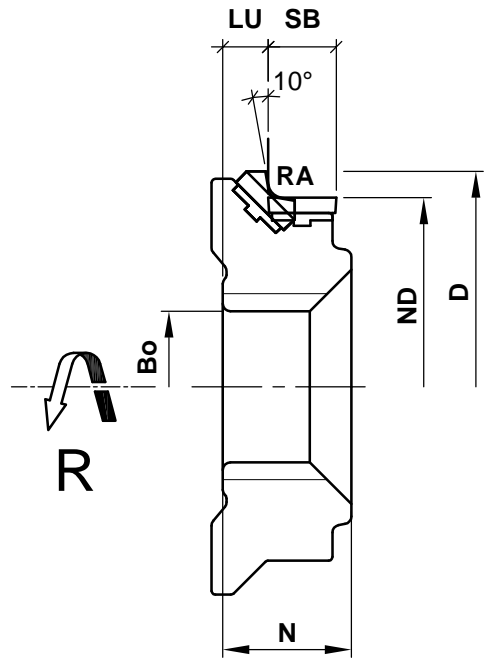
- Tool body including DP cutter R2 pre-assembled
- If another cutter is to be fitted it must be stated when ordering
- The possible profile knives can be seen below
- Handle key Torx T10

Special Features:

- Constant diameter when replacing knives
- Same zero diameter for all radii
- Various radius can be fitted

Additional Information:

- A torque wrench is recommended for the changing of the knives (see C986-FT1810)



D	ND	SB	Bo	LU	Z	RA	P	R/L	MA	Ident-No.
57	50	9	20	6	2+2	R2	R1.3-R2/45°	R	Holz-Her(1827)	C560-2A09R
57	50	9	20	6	2+2	R2	R1.3-R2/45°	L	Holz-Her(1827)	C560-2A09L

Spare Parts				
Description	Qty.	Dimensions	MBM	Ident-No.
C560-2A09-R / C560-2A09-L				
Replaceable knife jointing	2	9x9x2.5	2	KW.22331.7/B25
Replaceable knife R1.3 (option)	2	9x9x2.5	2	KW.25762.7/B25
Replaceable knife R2.0	2	9x9x2.5	2	KW.21682.7/B25
Replaceable knife chamfer 0.6x45°(option)	2	9x8x2.5	2	KW.22331.7/B25

Spare Parts				
Description	Qty.	Dimensions	MBM	Ident-No.
Clamping screw replaceable knife	4	Countersunk screw M3x6 T10	10	KW.15714.7

<p>e-mail:office@aigner-werkzeuge.at www.aigner-werkzeuge.at</p>	Z.....No. of teeth	Blattformat: A4 <small>All dimensions in mm</small>
	P.....Profile Variant	Zchnng.-Nr. KW.45602.4 00
n max.....Max. Speed (rpm)	C560-2	
MBM.....Minimum Order Quantity		