

Cutting Material

DP

Feed

MEC

Design:

- Tool body in light alloy
- Cutting elements tipped with DP (DIA)
- Jointing cutter head with replaceable DP cutters
- Drawing cut
- Low-noise design
- Can be resharpened 5 times with a constant diameter

Other dimensions will follow shortly or on request

Application:

- For the low-noise jointing of the narrow side of panel materials

Workpiece material:

- Panel materials

Machine:

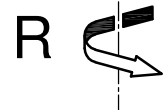
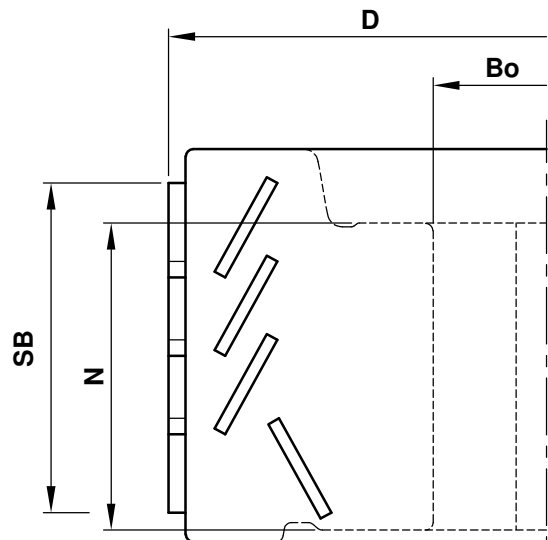
- Edge banding machines

Scope of supply:

- Tool body including DP cutters
- Per pair of cutters 1 piece torque C986-FT2210

Special features:

- Diameter constant even after sharpening
- Status display for resharpening zone
- Due to the high repeatability accuracy when replacing cutters, they can be easily changed by the customer on site
- To increase the tool life the cutters can also be replaced individually amongst each other



Cutter Arrangement = "SA"		
<p>Type "s" = symmetrical</p>	<p>Type "s" = symmetrical crowned</p> <p>ballig</p>	<p>Type "as" = asymmetrical</p>

Aigner
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Blattformat: **A4** All dimensions in mm


Zchnng.-Nr. KW.45340.4 | 00

C534

Other dimensions will follow shortly or on request !

D	SB	N	Bo	MA	n max.	Z	SA	Ident-No.	Ident-No.
								Right-h.-Rotation	Left-h.-Rotation
70	43.6	61	25	Hebrock	18000	2x4	as	C534-070EA43R	C534-070EA43L
85	64.0	57.4	30	Ott	15200	3x6	as	C534-085PA64R	C534-085PA64L
100	64.6	40.6	30	Brandt / Homag	15200	3x6	as	C534-100BA64R	C534-100BA64L
100	43.6	61	30	Hebrock	15200	2x4	as	C534-100EA43R	C534-100EA43L
100	64.6	80.8	30	Hebrock	15200	2x6	as	C534-100EA64R	C534-100EA64L
125	43.6	40.6	30	Homag / Biesse	12200	3x4	s	C534-125HA43R	C534-125HA43L
125	64.6	40.6	30	Homag / Biesse	12200	3x6	s	C534-125HA64R	C534-125HA64L
125	43.6	40	30	Homag	12200	3x4	as	C534-125HB43R	C534-125HB43L
125	64.6	40	30	Homag	12200	3x6	as	C534-125HB64R	C534-125HB64L

Spare Parts				
Description	Qty.	Dimensions	MBM	Ident-No.
Replacement Cutter for D70	1	14.5x8.6	2	KW.36579.7/B02
Replacement Cutter for D85	1	14.5x8.6	2	KW.36580.7/B02
Replacement Cutter for D100	1	14.5x8.6	2	KW.35843.7/B07
Replacement Cutter for D125	1	14.5x8.6	2	KW.36316.7/B07
Clamping Screw Main Cutter	1	Flat-head screw T10 M5x7.3	10	KW.34603.7

 <p>e-mail:office@aigner-werkzeuge.at www.aigner-werkzeuge.at</p>	MA.....Machine Manufacturer Z.....No. of teeth	Blattformat: A4 <small>All dimensions in mm</small> Zchnng.-Nr. KW.45340.4 02
	MBM.....Minimum Order Quantity SA.....Cutter Arrangement	C534-1