

Cutting Material

DP

Feed

MEC

Design:

- Tool body in light alloy
- Cutting elements tipped with DP (DIA)
- Jointing cutter head with replaceable DP cutters
- Drawing cut
- Low-noise design
- Can be resharpened 5 times (0,3mm each) with a constant diameter

Application:

- For the low-noise jointing of the narrow side of panel materials

Workpiece material:

- Panel materials

Machine:

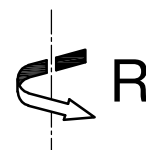
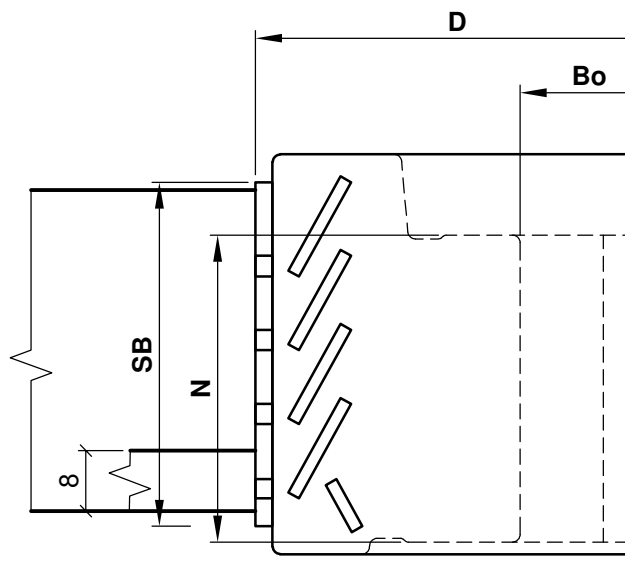
- Edge banding machines

Scope of supply:

- Tool body including DP cutters
- Per pair of cutters 1 piece torque wrench C986-FT2210

Special features:

- Diameter constant even after sharpening
- Status display for resharpening zone
- Processing from 8 mm to maximum wood thickness without repositioning the spindle
- Due to the high repeatability accuracy when replacing cutters, they can be easily changed by the customer on site
- To increase the tool life the cutters can also be replaced individually amongst each other
- The lower cutter row with short cutters for thinner workpieces



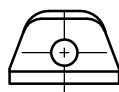
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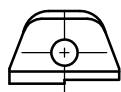
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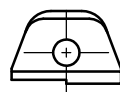
D	SB	N	Bo	MA	Z	n max.	Ident-No.	Ident-No.
							R.-hand Rotation	L.-hand Rotation
70	45.5	62	25	Hebrock	2x5	18000	C524-070EA45R	C524-070EA45L
85	64	57.4	30	Ott	3x7	15500	C524-085PA64R	C524-085PA64L
100	45.5	61	30	Hebrock	2x5	15200	C524-100EA45R	C524-100EA45L
100	64.6	80.8	30	Hebrock	2x7	15200	C524-100EA64R	C524-100EA64L
100	64.6	40.6	30	Brandt / Homag	3x7	15200	C524-100BA64R	C524-100BA64L
125	64.6	40	30	Homag	3x7	12200	C524-125HB64R	C524-125HB64L



Type 1



Type 2



Type 3

Spare Parts					
Description	Type	Qty.	Dimensions	MBM	Ident-No.
Replacement Cutter for D70	1	1	14.5x8.6	2	KW.36579.7/B02
Replacement Cutter for D85	1	1	14.5x8.6	2	KW.36580.7/B02
Replacement Cutter for D100	1	1	14.5x8.6	2	KW.35843.7/B07
Replacement Cutter for D125	1	1	14.5x8.6	2	KW.36316.7/B07
Replacement Cutter D70-99	2	1	7.25x8.6	2	KW.36585.7/B02
Replacement Cutter D70-99	3	1	7.25x8.6	2	KW.36586.7/B02
Replacement Cutter D100-200	2	1	7.25x8.6	2	KW.36585.7/B07
Replacement Cutter D100-200	3	1	7.25x8.6	2	KW.36586.7/B07
Clamping Screw Main Cutter		1	Tapered screw T10 M5x7.3	10	KW.34603.7

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MA.....Machine Manufacturer

Z.....No. of teeth

Blattformat: **A4** all dim. in mm

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