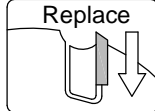


Cutting Material
TC

Number of Teeth
Z2+2

Feed
MEC



Design:

- Tool body in steel
- Number of teeth = 2+2

Application:

- Handrail milling

Workpiece material:

- Solid wood and panel materials

Machine:

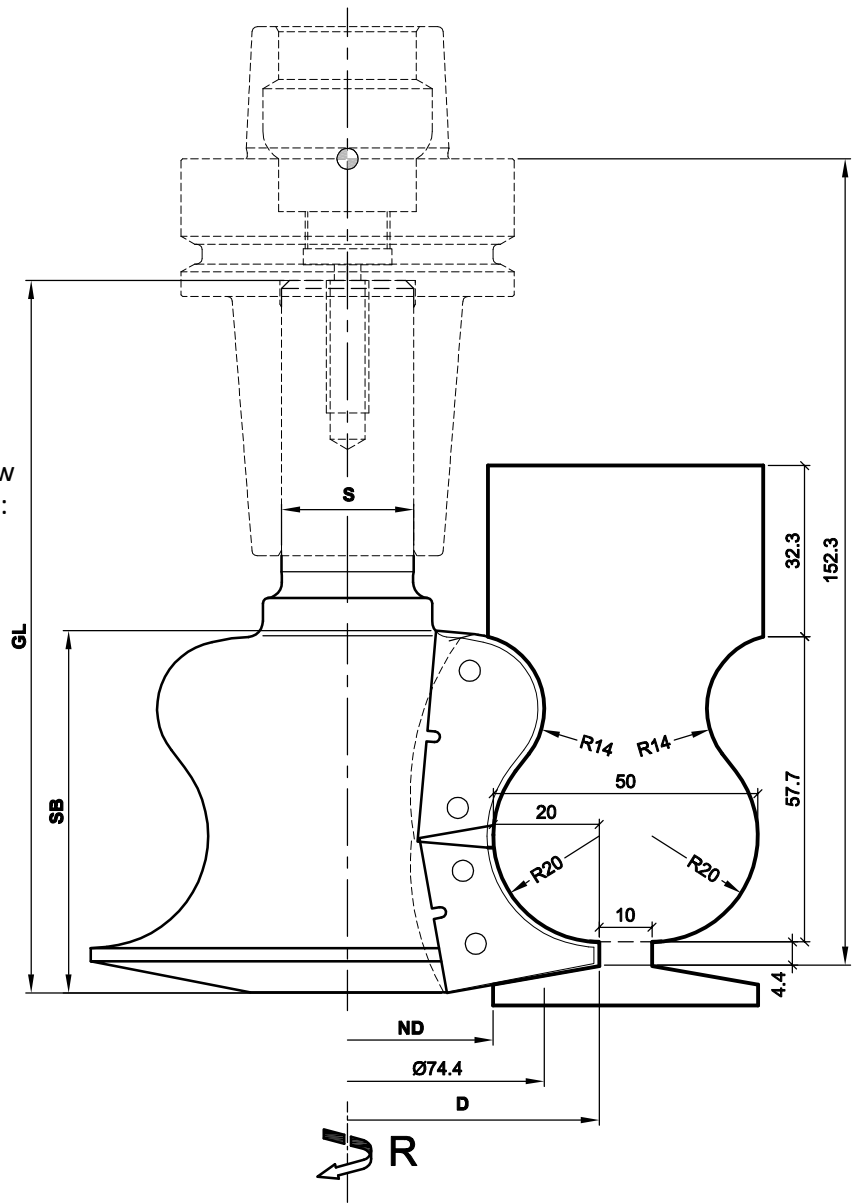
- CNC machining centres

Scope of supply:

- Tool body including profile cutter
- The possible cutters can be seen below
- Principally with a length setting screw:
Also optionally assembled (and balanced) (MS):
Assembled in shrink chuck
HSK-F 63 (C915): C505-....-M1
- Key with handle Torx T25

Special features:

- For the milling of omega profiles on 5-axis CNC machines



D	ND	SB	GL	S	Z	R/L	n max.	Ident-No.
95	55	68.5	134.6	25	2+2	R	15300	C505-2014
95	55	68.5	134.6	25	2+2	R	15300	C505-2014-M1

Spare Parts				
Description	Qty.	Dimensions	MBM	Ident-No.
Main Cutter top	2	40x23x2	2	PM.40486.5/U35
Main Cutter bottom	2	30x30x2	2	PM.40487.5/U35
Screw Main Cutter	8	Grub Screw ISO 4028 M8x16	10	KW.44253.5

<p>e-mail:office@aigner-werkzeuge.at www.aigner-werkzeuge.at</p>	MS.....Machine Adaptor	Blattformat: A4	<small>All dimensions in mm</small> Zchnng.-Nr. KW.45050.4 00 <h1>C505</h1>
	Z.....No. of teeth		
n max.....Maximum Rotational Speed (rpm)			
MBM.....Minimum Order Quantity			