

DP-Rounding/Bevel/Joining Cutter Set Konstantin®-Speedy C491-7

Cutting Material
DP

Feed
MEC

Number of
Teeth
Z 2

Design:

- 3-part cutter set
- No. of teeth = 2
- Joining cutter head and bevel / rounding cutters with replaceable DP knives
- Tool body in light alloy
- Cutting elements fitted with DP (DIA)
- Extreme shear angle in the joining area (54°)
- Low-noise design
- 2-3 times resharpenable
- With TC safety cutter

Application:

- For the rounding / bevelling of panel materials on CNC milling machines

Workpiece Material:

- Panel materials

Machine:

- CNC machining centres

Scope of Supply:

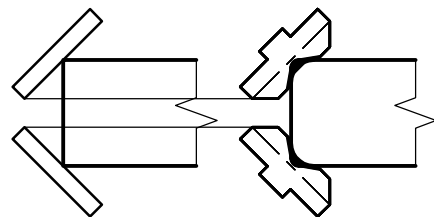
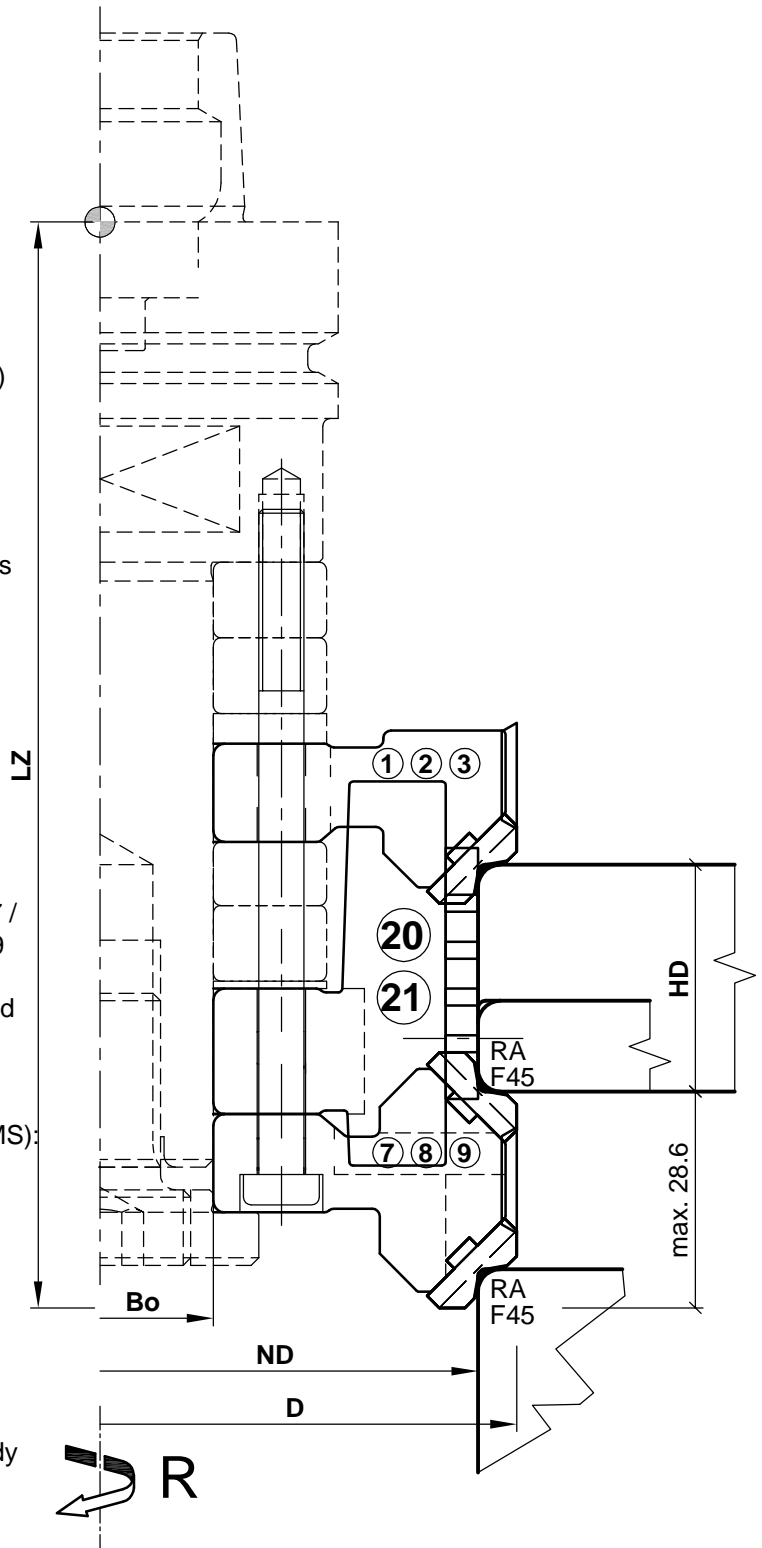
- Tool body including DP cutters
 - Bevel / rounding cutter R2 with Nr.1 and Nr.7 / R5 with Nr.2 and Nr.8 / R6 with Nr.3 and Nr.9 pre-assembled
- If another knife is to be fitted, it must be stated at the time of order
- Handle key Torx T25
 - Handle key Torx T20
 - Optionally also assembled (and balanced) (MS):
- Assembled on milling arbor
HSK-F 63 (C905-4530080): C491-7...-F1
Assembled on milling arbor
HSK-F 63 (C905-8030080): C491-7...-F2

Special Features:

- Same zero diameter (run-off edge) for all radii
- Different radii available
- Safety cutter for the protection of the tool body Against damage

Additional Information:

- For individual cutters, see C491-1



Aigner
WERKZEUGE

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MS.....Machine Interface

Blattformat: **A4** All dimensions in mm


Zchnng.-Nr. KW.44917.4 | 00

C491-7

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D	ND	HD	Bo	LZ	Z	R/L	FA	RA	P	n max.	Ident-No.
110.3	100	12-30	30		2	R	1+20+7	R1-R3/F45	R2	14100	C491-71333R
110.3	100	24-45	30		2	R	1+21+7	R1-R3/F45	R2	14100	C491-71345R
110.3	100	12-30	30	143.6	2	R	1+20+7	R1-R3/F45	R2	14100	C491-71333R-F1
110.3	100	24-45	30	143.6	2	R	1+21+7	R1-R3/F45	R2	14100	C491-71345R-F1
110.3	100	12-30	30	178.6	2	R	1+20+7	R1-R3/F45	R2	14100	C491-71333R-F2
110.3	100	24-45	30	178.6	2	R	1+21+7	R1-R3/F45	R2	14100	C491-71345R-F2
112.2	100	12-30	30		2	R	2+20+8	R4-R5/F45	R5	14100	C491-74533R
112.2	100	24-45	30		2	R	2+21+8	R4-R5/F45	R5	14100	C491-74545R
112.2	100	12-30	30	143.0	2	R	2+20+8	R4-R5/F45	R5	14100	C491-74533R-F1
112.2	100	24-45	30	143.0	2	R	2+21+8	R4-R5/F45	R5	14100	C491-74545R-F1
112.2	100	12-30	30	178.0	2	R	2+20+8	R4-R5/F45	R5	14100	C491-74533R-F2
112.2	100	24-45	30	178.0	2	R	2+21+8	R4-R5/F45	R5	14100	C491-74545R-F2
113.2	100	12-30	30		2	R	3+20+9	R6/F45	R6	14100	C491-7633R
113.2	100	24-45	30		2	R	3+21+9	R6/F45	R6	14100	C491-7645R
113.2	100	12-30	30	142.6	2	R	3+20+9	R6/F45	R6	14100	C491-7633R-F1
113.2	100	24-45	30	142.6	2	R	3+21+9	R6/F45	R6	14100	C491-7645R-F1
113.2	100	12-30	30	177.6	2	R	3+20+9	R6/F45	R6	14100	C491-7633R-F2
113.2	100	24-45	30	177.6	2	R	3+21+9	R6/F45	R6	14100	C491-7645R-F2

Spare Parts				
Description	Qty.	Dimensions	MBM	Ident-No.
Replaceable knife for jointing cutter	10/14	14.5x14.1x4.7	2	KW.14456.7/B02
Replaceable knife for rounding cutter R1 (option)	6	14.5x14.9x6.8	2	KW.21572.7/B02
Replaceable knife for rounding cutter R1.5 (option)	6	14.5x14.9x6.8	2	KW.21573.7/B02
Replaceable knife for rounding cutter R2	6	14.5x14.9x6.8	2	KW.21574.7/B02
Replaceable knife for rounding cutter R2.5 (option)	6	14.5x14.9x6.8	2	KW.21575.7/B02
Replaceable knife for rounding cutter R3 (option)	6	14.5x14.9x6.8	2	KW.21576.7/B02
Replaceable knife for rounding cutter R4 (option)	6	14.5x14.9x6.8	2	KW.22103.7/B02
Replaceable knife for rounding cutter R5	6	14.5x14.9x6.8	2	KW.22104.7/B02
Replaceable knife for rounding cutter R6	6	14.5x14.9x6.8	2	KW.22105.7/B02
Replaceable knife for bevel cutter (option)	6	14.5x14.1x4.7	2	KW.97479.4/B02
Clamping screw main cutter	16/20	Tapered screw T25 M6x14	10	KW.93706.4-14
Spur	4	14x14x2.0	10	VS14x14x2.0/U
Screw for spur	4	Countersunk screw M6x10	10	KW.33767.4-10

 <p>e-mail:office@aigner-werkzeuge.at www.aigner-werkzeuge.at</p>	LZ.....Total length (Z dim.)	Blattformat: A4	<small>All dimensions in mm</small> 00
	P.....Profile variant FA.....No. of cutters	Zchnng.-Nr. KW.44917.4	
n max.....Max speed (rpm)	C491-7-1		
MBM.....Minimum Order Quantity			