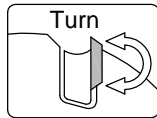


Cutting Material
TC

Feed
MAN



Design:

- Tool body in steel
- Z2 or Z4
- Axially parallel cut
- TC indexable cutter
- With diameter 100, bore up to maximum $\varnothing 40$ possible for an additional charge
- With diameter 125, bore up to maximum $\varnothing 50$ possible for an additional charge
- With diameter 140, bore up to maximum $\varnothing 50$ possible for an additional charge

Application:

- For the jointing of panel materials and solid wood on stationary machines

Workpiece Material:

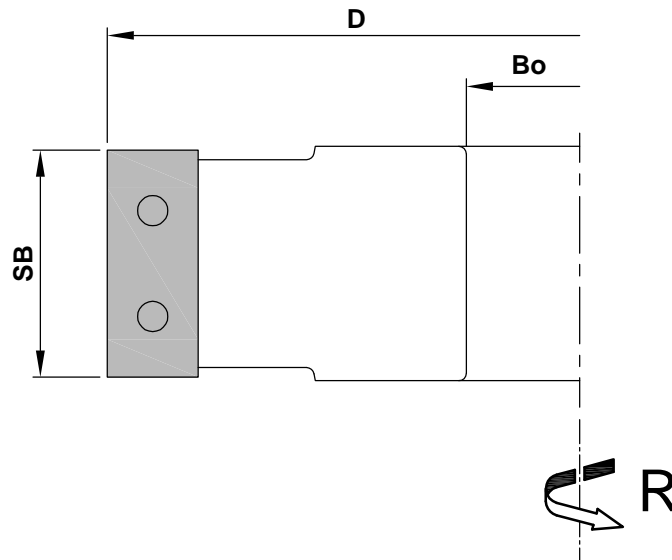
- Solid wood and panel materials

Machine:

- Spindle moulders

Scope of Supply:

- Tool body incl. cutter
- Key with handle Torx T25



D	SB	Bo	Z	R/L	DZ	Ident-No.
85	50	30	2	R	8500-15000	C425-8550-Z2
100	50	30	2	R	7500-13500	C425-10050-Z2
125	50	30	2	R	6000-10000	C425-12550-Z2
140	50	30	2	R	5500-9500	C425-14050-Z2
85	60	30	2	R	8500-15000	C425-8560-Z2
100	60	30	2	R	7500-13500	C425-10060-Z2
125	60	30	2	R	6000-10000	C425-12560-Z2
140	60	30	2	R	5500-9500	C425-14060-Z2
85	80	30	2	R	8500-15000	C425-8580-Z2
100	80	30	2	R	7500-13500	C425-10080-Z2
125	80	30	2	R	6000-10000	C425-12580-Z2
140	80	30	2	R	5500-9500	C425-14080-Z2
85	100	30	2	R	8500-15000	C425-85100-Z2
100	100	30	2	R	7500-13500	C425-100100-Z2
125	100	30	2	R	6000-10000	C425-125100-Z2
140	100	30	2	R	5500-9500	C425-140100-Z2
85	50	30	4	R	8500-15000	C425-8550-Z4
125	50	30	4	R	6000-10000	C425-12550-Z4
140	50	30	4	R	5500-9500	C425-14050-Z4
85	60	30	4	R	8500-15000	C425-8560-Z4
125	60	30	4	R	6000-10000	C425-12560-Z4
140	60	30	4	R	5500-9500	C425-14060-Z4
85	80	30	4	R	8500-15000	C425-8580-Z4
125	80	30	4	R	6000-10000	C425-12580-Z4
140	80	30	4	R	5500-9500	C425-14080-Z4
85	100	30	4	R	8500-15000	C425-85100-Z4
125	100	30	4	R	6000-10000	C425-125100-Z4
140	100	30	4	R	5500-9500	C425-140100-Z4

Spare Parts

Description	Qty.	Dimensions	MBM	Ident-No.
Indexable cutter for SB 50	2/4	50x12x1.5	10	WMF50x12/U
Indexable cutter for SB 60	2/4	60x12x1.5	10	WMF60x12/U
Indexable cutter for SB 80	2/4	80x13x2.2	10	WMF80x13x2.2/U
Indexable cutter for SB 100	2/4	100x13x2.2	10	WMF100x13x2.2/U
Screw main cutter	4/8	Grub screw T25 M8x16	10	KW.44253.5

Aigner
WERKZEUGE

e-mail:office@aigner-werkzeuge.at
www.aigner-werkzeuge.at

Z.....No. of Teeth

DZ.....Speed Range (rpm)

MBM.....Minimum Order Quantity

Blattformat: **A4**

Zchnng.-Nr. KW.44250.4 | 00

C425-1