

WM-Adjustable-Grooving-Cutter with Threaded-Bushing C305

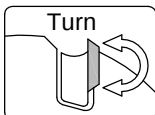
Cutting Material

TC

Feed

MAN

Turn



Design:

- Tool body in Q & T steel
- TC reversible cutter
- 2-piece adjustable with threaded bushing

Application:

- For the production of various groove widths via steplessly adjustable cutting widths
- Suitable for grooving and rebating

Workpiece material:

- Solid wood and panel materials

Machine:

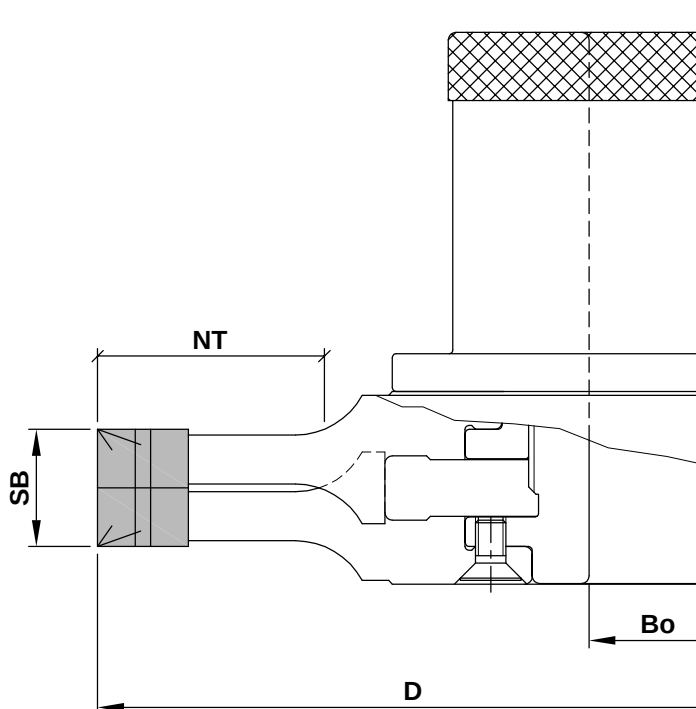
- Spindle moulders

Scope of supply:

- Tool body including cutter mounted on a threaded bushing
- Associated key with handle
- Magnetic assembly jig

Special features:

- Specially developed clamping system for small cutting widths
- Steplessly adjustable cutting width



D	SB	NT	Bo	Z	V	R/L	DZ	Ident-No.
160	4-7.5	30	30	2+2	2+2	R	5000-8500	C305-160475
180	4-7.5	40	30	2+2	2+2	R	4000-7500	C305-180475
160	8-15	30	30	2+2	2+2	R	5000-8500	C305-160815
180	8-15	40	30	2+2	2+2	R	4000-7500	C305-180815
160	10-19.5	31	30	2+2	2+2	R	5000-8500	C305-16010195
180	10-19.5	41	30	2+2	2+2	R	4000-7500	C305-18010195

Spare Parts

Description	Qty.	Dimensions	MBM	Ident-No.
Reversible Cutter for SB 4-7.5	4	3.6x12x2.5	10	WMF3.6x12x2.5/U
Reversible Cutter for SB 8-15	4	7.5x12x2.5	10	WMF7.5x12x2.5/U
Reversible Cutter for SB 10-19.5	4	9.6x12x1.5	10	WMF9.6x12/U
Spur for SB 4-7.5	4	14x14x1.2	10	VS14x14x1.2/M
Spur for SB 8-15	4	14x14x2	10	VS14x14x2/U
Spur for SB 10-19.5	4	14x14x2	10	VS14x14x2/U
Screw Main Cutter for SB 4-7.5	4	Eccentric B=3	4	KW.04766.4-3
Screw Main Cutter for SB 8-15	4	Eccentric B=5	4	KW.04766.4-5
Screw Main Cutter for 10-19.5	4	Grub Screw M6x16	10	KW.44252.5
Nut Spur for SB 4-7.5	4	Nut M4xD9.9xd8.45	4	KW.44245.5
Screw Spur for SB 4-7.5	4	Screw TSP M4x3.2	10	KW.44243.5
Screw Spur for SB 8-15	4	Countersunk Screw M6x6	10	KW.33767.4-6
Screw Spur for 10-19.5	4	Countersunk Screw M6x6	10	KW.33767.4-6

Aigner
WERKZEUGE

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DZ.....Speed Range (rpm)

Z.....No. of teeth

V.....Spurs

MBM.....Minimum Order Quantity

Blattformat: **A4**

All dimensions
in mm

Zchnng.-Nr. KW.43050.4 00

C305