

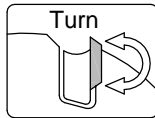
WM-Grooving-Cutter

C304

Cutting Material
TC

Zähnezahl
Z2 V2/2

Feed
MAN



Design:

- Tool body in steel
- Number of teeth = 2
- Spurs = 2+2
- TC reversible cutters
- Bore up to max. Ø50 mm possible at extra cost

Application:

- For grooving and rebating in soft and hardwoods and panel materials, etc.

Workpiece material:

- Solid wood and panel materials

Machine:

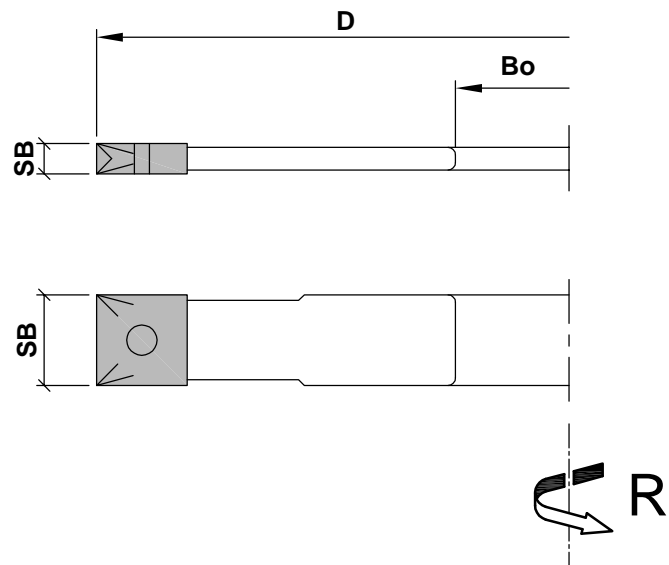
- Spindle moulders

Scope of supply:

- Tool body including cutters
- Associated key with handle
- 1 magnetic assembly jig


Special features:

- Specially developed clamping system for cutting widths of SB4.0 to SB8.0



D	SB	Bo	Z	V	R/L	DZ	Ident-No.
125	4.0	30	2	2+2	R	6000-10000	C304-125430
140	4.0	30	2	2+2	R	5500-9500	C304-140430
160	4.0	30	2	2+2	R	5000-9000	C304-160430
125	6.0	30	2	2+2	R	6000-10000	C304-125630
140	6.0	30	2	2+2	R	5500-9500	C304-140630
160	6.0	30	2	2+2	R	5000-9000	C304-160630
125	8.0	30	2	2+2	R	6000-10000	C304-125830
140	8.0	30	2	2+2	R	5500-9500	C304-140830
160	8.0	30	2	2+2	R	5000-9000	C304-160830
125	10.0	30	2	2+2	R	6000-10000	C304-1251030
140	10.0	30	2	2+2	R	5500-9500	C304-1401030
160	10.0	30	2	2+2	R	5000-9000	C304-1601030
125	12.0	30	2	2+2	R	6000-10000	C304-1251230
140	12.0	30	2	2+2	R	5500-9500	C304-1401230
160	12.0	30	2	2+2	R	5000-9000	C304-1601230

Spare Parts				
Description	Qty.	Dimensions	MBM	Ident-No.
Reversible Cutter for SB 4.0	2	3.6x12x2.5	10	WMF3.6x12x2.5/U
Reversible Cutter for SB 6.0	2	5.6x12x2.5	10	WMF5.6x12x2.5/U
Reversible Cutter for SB 8.0	2	7.5x12x2.5	10	WMF7.5x12x2.5/U
Reversible Cutter for SB 10.0	2	9.6x12x1.5	10	WMF9.6x12/U
Reversible Cutter for SB 12.0	2	11.5x12x1.5	10	WMF11.5x12/U
Spur for SB 4.0 and SB 6.0	4	14x14x1.2	10	VS14x14x1.2/M
Spur for SB 8.0 - SB 12.0	4	14x14x2.0	10	VS14x14x2.0/U
Screw Main Cutter for SB 4	2	Eccentric B=3	4	KW.04766.4-3
Screw Main Cutter for SB 6	2	Eccentric B=5	4	KW.04766.4-5
Screw Main Cutter for SB 8	4	Grub Screw M5x12	10	KW.44316.5
Screw Main Cutter for SB 10	4	Grub Screw M6x16	10	KW.44252.5
Screw Main Cutter for SB 12	4	Grub Screw M6x16	10	KW.44252.5
Nut Spur for SB 4-6	4	Nut M4xD9.9xd8.45	4	KW.44245.5
Screw Spur for SB 4	4	Screw TSP M4x3.2	10	KW.44243.5
Screw Spur for SB 6	4	Screw TSP M4x4.2	10	KW.44244.5
Screw Spur for SB 8-12	4	Countersunk Screw M6x6	10	KW.33767.4-6

 e-mail:office@aigner-werkzeuge.at www.aigner-werkzeuge.at	Z.....No. of teeth	Blattformat: A4 <small>All dimensions in mm</small>
	V.....Spurs	
DZ.....Speed Range (rpm)	C304-1	
MBM.....Minimum Order Quantity		