

Cutting Material

TC

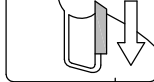
Number of Teeth

Z 2

Feed

MEC

Replace

**Design:**

- Tool body in light alloy
- 2-part cutter set
- No. of Teeth = 2
- TC profile knives

Application:

- For the production of door frames (door lining) with 14mm seal or 12mm seal without knife change

Workpiece material:

- Solid wood and panel materials

Machine:

- CNC machining centres

Scope of supply:

- Tool body incl. profile knives PM.35052.5/U35 and grooving knives VHMSB4 preassembled
- Aluminium distance ring 7mm
- Handle key Torx T40
- Handle key Torx T20
- Also optionally assembled (and balanced) (MS): Assembled on a milling arbor HSK-F 63 (C905-8030xx): C300-1..-F2

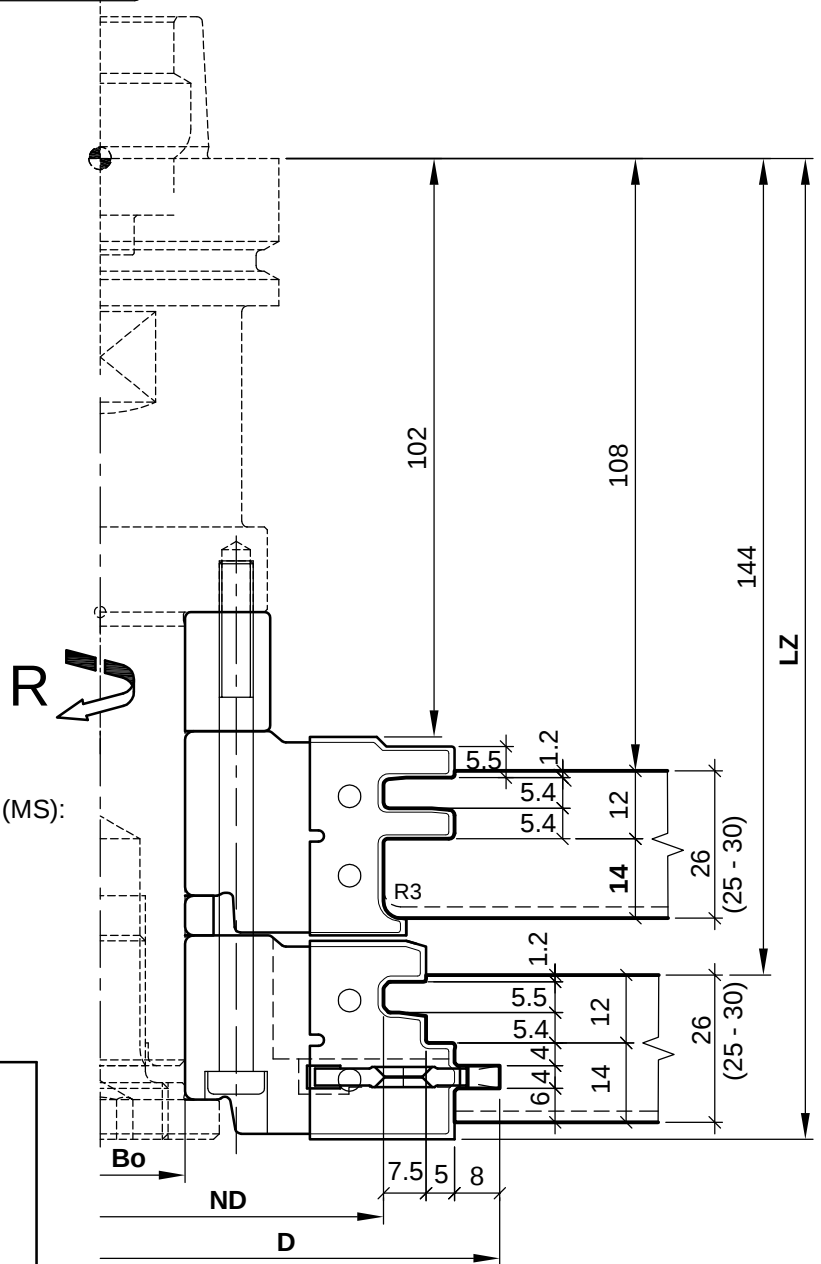
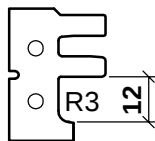
Special features:

- Trim panel and fold panel can with Z-Dimension offset can be made

Optional

PM.35053.5/U35 for Seal 12mm available on request

Replaceable knife



D	ND	Bo	LZ	Z	R/L	P	n max.	Ident-No.
141	100	30		2	R	14	9800	C300-1
141	100	30	173	2	R	14	9800	C300-1-F2

Spare Parts

Description	Qty.	Dimensions	MBM	Ident-No.
Profile knife	2	35x27x2 (Seal 14mm)	2	PM.35052.5/U35
Profile knife (option)	2	35x27x2 (Seal 12mm)	2	PM.35053.5/U35
Profile knife	2	35x28x2	2	PM.35054.5/U35
Grooving knife	2	34x16x4.0	2	VHMSB4.0
Screw main cutter	4	Socket head screw T40 M8x21	10	KW.09697.5
Screw main cutter	4	Socket head screw ISK M4x6	10	KW.44249.5
Screw grooving knife	2	Countersunk screw T20 M6x10	10	KW.33767.4-10

Aigner
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MS.....Machine Adapter

Z.....No. of Teeth | P.....Profile Variant

n max.....Max. Speed (rpm)

MBM.....Minimum Order Quantity

Blattformat: **A4**

All dimensions in mm

Zchnng.-Nr. KW.43000.4 | 02

C300