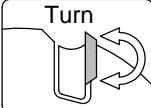


WM-Additional-Cutter for C280/C380 for Double-Rebates C285

Cutting Material
TC

Number of Teeth
Z 2

Feed
MEC



Design:

- Tool body in light alloy
- No. of Teeth = 2
- TC indexable cutter
- TC positive spur R1.5

Application:

- Rebating of interior and house doors

Workpiece Material:

- Solid wood and panel materials

Machine:

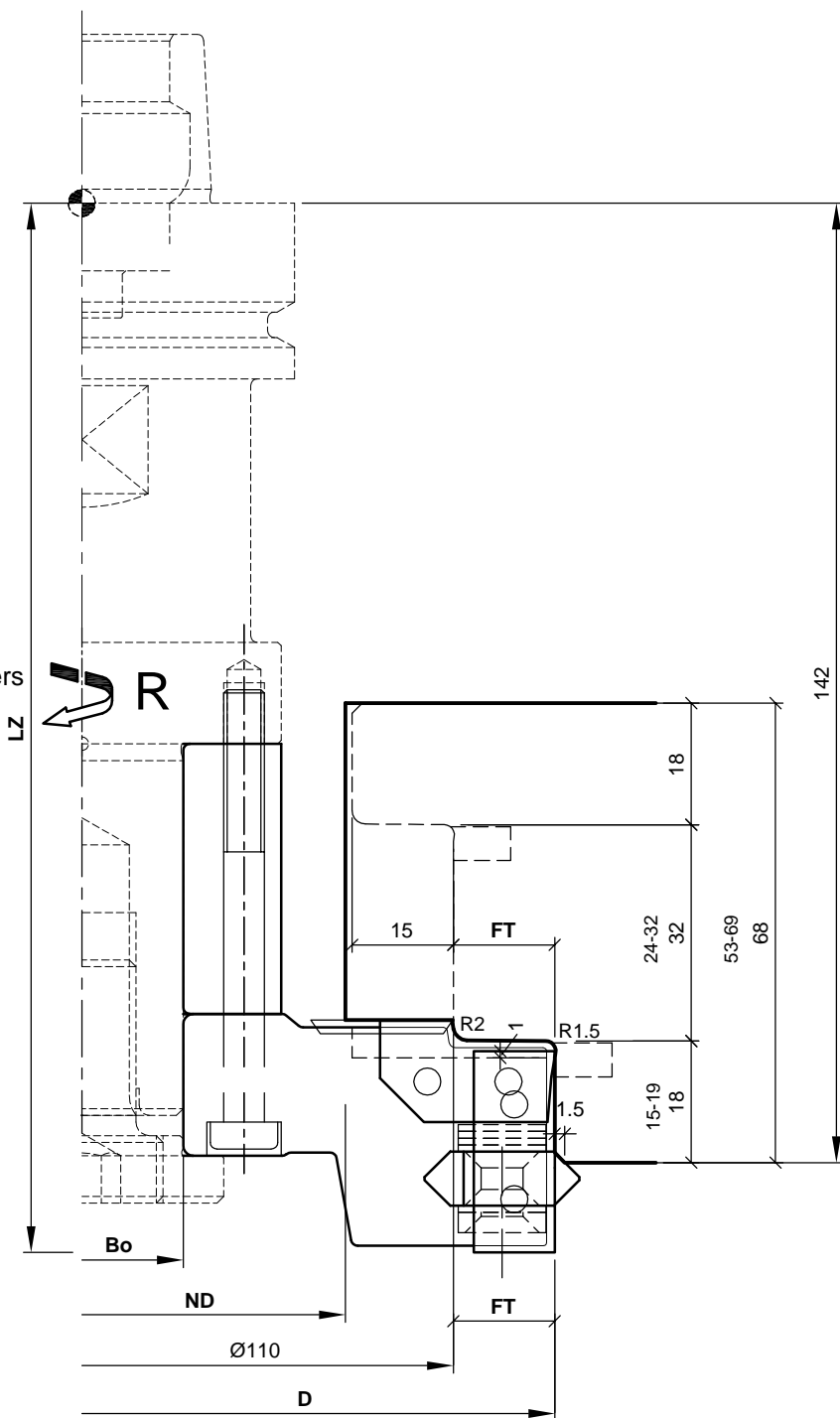
- CNC machining centres

Scope of Supply:

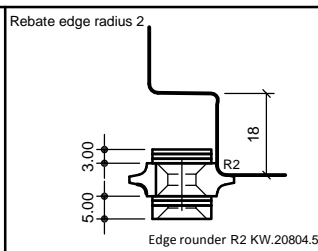
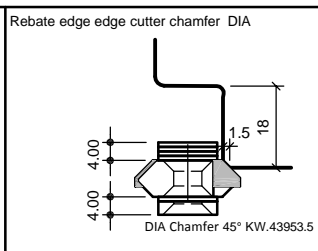
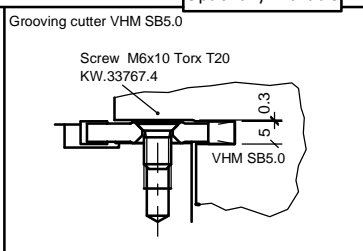
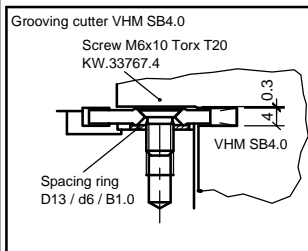
- Tool body incl. cutter
- Optionally also assembled (and balanced) (MS):
Assembled on cutter arbor HSK-F 63 (C905-8030xx): C285-...-F2
- (Optional) 2 solid TC seal groove cutters as required for rebate cutters
- Associated key with handle
- Spacing ring

Special Features:

- Positive spur with R1.5
- Various edge cutters



Optionally Available



Aigner
WERKZEUGE
e-mail:office@aigner-werkzeuge.at
www.aigner-werkzeuge.at

MS.....Machine Adaptor

Blattformat: **A4** All dimensions in mm


Zchnng.-Nr. KW.42850.4 00

C285

WM-Additional-Cutter for C280/C380 for Double-Rebates C285

D	ND	FT	Bo	LZ	Z	R/L	n max.	Ident-No.
140	78	15	30		2	R	9800	C285-15
140	78	15	30	155.3	2	R	9800	C285-15-F2

Spare Parts				
Description	Qty.	Dimensions	MBM	Ident-No.
Indexable cutter	2	30x12x1.5	10	WMF30x12/U
Spur positive	2	26x15x2.0	2	PM.44596.5
Spur triangular	2	22x22x2	10	VS3x22
Edge cutter chamfer	2	23x15x8	2	KW.12465.5
Edge cutter chamfer DIA (option)	2	23x15x8	2	KW.43953.5
Edge rounder R2 (option)	2	23x15x8	2	KW.20804.5
Grooving cutter SB5.0 (option)	2	34x16x5.0	2	VHMSB5.0
Grooving cutter SB4.0 (option)	2	34x16x4.0	2	VHMSB4.0
Screw spur positive	4	Round-head screw T15 M4x8	10	KW.44236.5
Screw spur triangular	2	Countersunk screw T20 M6x10	10	KW.33767.4-10
Screw edge cutter	2	Countersunk screw T20 M6x20	10	KW.33767.4-20
Screw grooving cutter	2	Countersunk screw T20 M6x10	10	KW.33767.4-10

 e-mail:office@aigner-werkzeuge.at www.aigner-werkzeuge.at	Z.....No. of Teeth	Blattformat: A4	All dimensions in mm
	n max.....Max. Speed (rpm)	Zchnng.-Nr. KW.42850.4	
	MBM.....Minimum Order Quantity	C285-1	