

Design:

- Hollow shank taper in accordance with DIN 69893 Form F
- Made from hardened and tempered tool steel
- Surface bright polished
- For bore tolerances H8 or H7
- 8 pin holes for secure fitting

Application:

- For saws and cutters - design according to the table
- Bore in accordance with C276-E:
C276-E22...from STB 2.5 clockwise
C276-E23...from STB 2.5 counterclockwise
C276-E24...up to STB 2.4
clockwise / counterclockwise

Machine:

- CNC machining centres

Scope of Supply C277-D135:

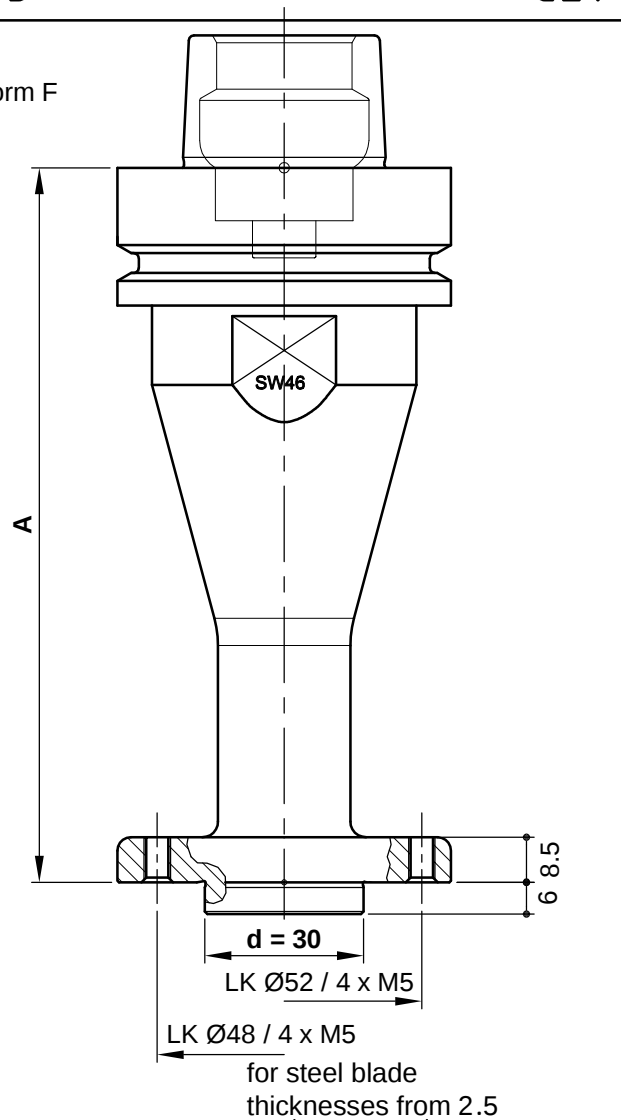
- Saw blade mount incl. screws

Scope of Supply C277-D135xx:

- Saw blade mount incl. 1 cover ring and spacing ring and screws

Scope of Supply C277-D135-Set:

- Saw blade mount incl. all cover rings, spacing rings and screws



For steel blade
thicknesses up to 2.4

for steel blade
thicknesses from 2.5

Attention:
Observe the fitting instructions!

A	d	L1	STB	ME	Ident-No.
135	30	All		1.8	C277-D135-Set
135	30	4	2-2.4 (max. Ø300)	1.7	C277-D1354
135	30	3.2	2.5 (max. Ø300) / 2.6-3.4 (max. Ø280)	1.7	C277-D13532
135	30	2.2	3.5-6.4 (max. Ø220)	1.7	C277-D13522
135	30		6.5-9.0 (max. Ø180)	1.6	C277-D135

Spare Parts

Description	Qty.	Dimensions	MBM	Ident-No.
Screw for cover ring 4mm / spacing ring 3.2mm	8	Ctrsunk. screw T20 M5x12	10	KW.52211.5
Screw for spacing ring 2.2 and WITHOUT	8	Ctrsunk. screw T20 M5x16	10	KW.52212.5
Cover ring 4mm with countersink	1	64.5x30x4	1	KW.18807.7
Spacing ring 3.2mm with pin hole	1	63x30x3.2	1	KW.18808.7
Spacing ring 2.2mm with pin hole	1	63x30x2.2	1	KW.18809.7

Aigner
WERKZEUGE
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STB.....Steel Blade
ME.....Weight (kg)
MBM.....Minimum Order Quantity

Blattformat: **A4** All dimensions in mm
Zchnng.-Nr. KW.42770.4 01

C277-D