

Design:

- Hollow shank taper in accordance to DIN 69893 Form F
- Made from hardened and tempered tool steel
- Surface bright polished
- Saw blade bore Ø60
- For bore tolerance H7

Application:

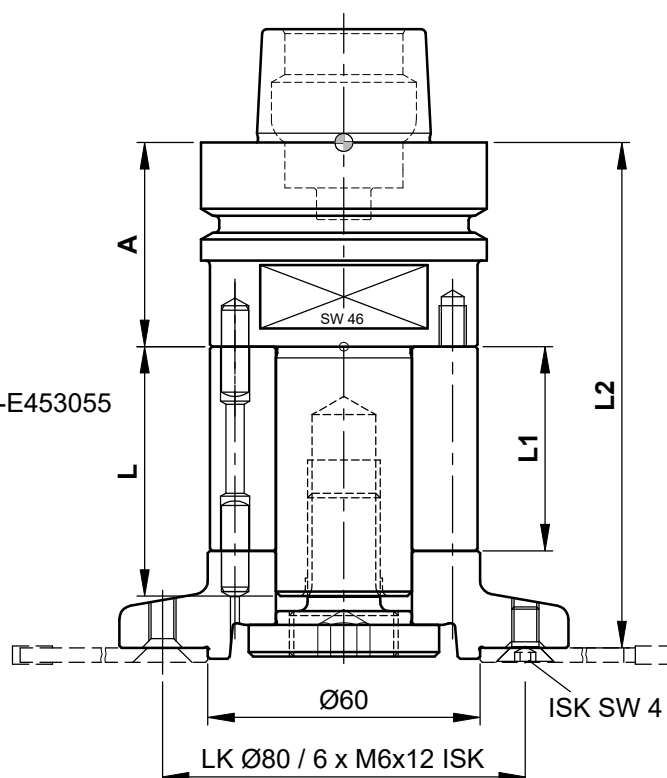
- For standard saws with boring according to C276-E:
C276-E16.....clockwise
C276-E17.....counter-clockwise
- Observe the mass diameter specification of the machine manufacturer as well as the permissible maximum rotational speed
- For blade body thickness von 2.2 - 3.8 mm
- For saw blades up to Ø 350 mm.

Machine:

- CNC machining centres
- Article C277-A80-F2 und C277-A45-F9 are in principle also suitable for tool changers for Reichenbacher

Scope of Supply:

- **Cutter arbor** C905-803055/C905-453055 or C905-E453055
- **Spacer ring** ALU
- Flange incl. dowel pins and screws



A	L	L1	L2	MA	Ident-No.
45	40	30	96.4		C277-A40-F1
45	55	45	111.4		C277-A55-F1
45	80	70	136.4		C277-A80-F1
80	55	45	146.4		C277-A55-F2
45	55	45	111.4	Reichenbacher	C277-A55-F9

Spare Parts

Description	Qty.	Dimensions	MBM	Ident-No.
Cutter arbor HSK-F63	1	d30 x L40 / A=45mm	1	C905-4530040
Cutter arbor HSK-F63	1	d30 x L55 / A=45mm	1	C905-4530055
Cutter arbor HSK-F63	1	d30 x L80 / A=45mm	1	C905-4530080
Cutter arbor HSK-F63	1	d30 x L55 / A=80mm	1	C905-8030055
Cutter arbor HSK-F63 with Reichenbacher recess	1	d30 x L55 / A=45mm	1	C905-E4530055
Spacer ring 30mm	1	D59 x 30 x 30mm	1	C277-A30D
Spacer ring 45mm	1	D59 x 30 x 45mm	1	C277-A45D
Spacer ring 70mm	1	D59 x 30 x 70mm	1	C277-A70D
Flange	1	D99 x 30 x 23mm	1	C277-A60F
Screw	6	Countersunk Screw M6x12	10	KW.45445.5

Aigner
WERKZEUGE

e-mail: office@aigner-werkzeuge.at
www.aigner-werkzeuge.at

STB.....Saw log

MBM.....Minimum Order Quantity

Blattformat: **A4** all dimensions in mm

Zchnng.-Nr. KW.42770.4 | 00

C277-A