

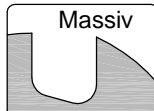
Solid-TC-Finishing-Cutter (Flute Angle Alternate Sides) C271

Cutting Material
TC

Schneidstoff
HC

Number of Teeth
Z2+2

Feed
MEC



Design:

- Two staggered solid TC cutting edges in spiral form, cutting from outside to inside completely cylindrical base and circumference cutting
- No. of Teeth = 2+2 clockwise

Application:

- Grooving, jointing, rebating, sizing (cutting off)
- For feed rates up to 20 m/min

Workpiece Material:

- Solid wood and panel materials

Machine:

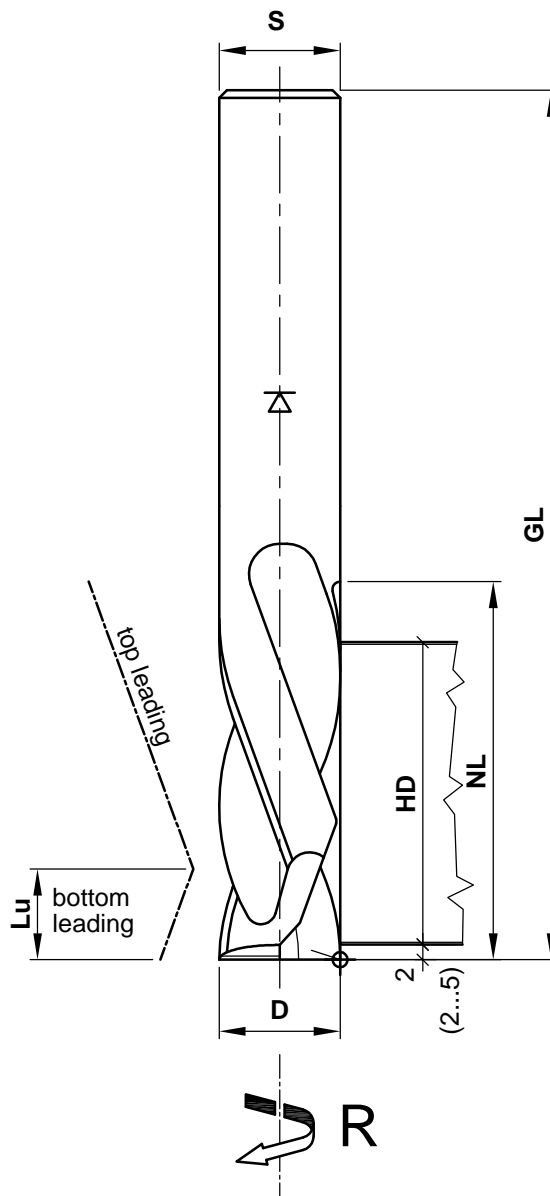
- CNC machining centres

Scope of Supply:

- Optionally also assembled (and balanced) (MS):
Assembled in shrink chuck HSK-F 63 (C915): C271-....-M1
Assembled in collet chuck HSK-F 63 (C910): C271-....-M2

Special Features:

- Alternating axis angle for tear-out free milling of multiplex board
- Coating available on request



D	NL	GL	Lu	HD	S	Z	R/L	n max.	Ident-No.
8	22	80	8	20	8	2+2	R	24000	C271-080222R
10	32	90	10	25	10	2+2	R	24000	C271-100322R
12	32	90	12	25	12	2+2	R	24000	C271-120322R
12	42	100	12	35	12	2+2	R	24000	C271-120422R
16	42	105	12	35	16	2+2	R	24000	C271-160422R
16	52	115	12	45	16	2+2	R	24000	C271-160522R
20	52	115	15	45	20	2+2	R	24000	C271-200522R

Aigner
WERKZEUGE
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MS.....Machine Adaptor

Z.....No. of Teeth

n max.....Max. Speed (rpm)

Blattformat: **A4** All dimensions in mm

Zchnng.-Nr. KW.42710.4 | 00

C271