

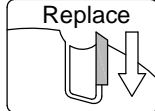
PM-Rounding Cutter (R15-R20)/(R21-R30)

C256

Cutting Material
TC

Number of
Teeth
Z 2

Feed
MEC



Design:

- Tool body in light alloy
- TC profile cutter

Application:

- For the rounding of solid wood and panel materials on CNC machining centres

Workpiece material:

- Solid wood and panel materials

Machine:

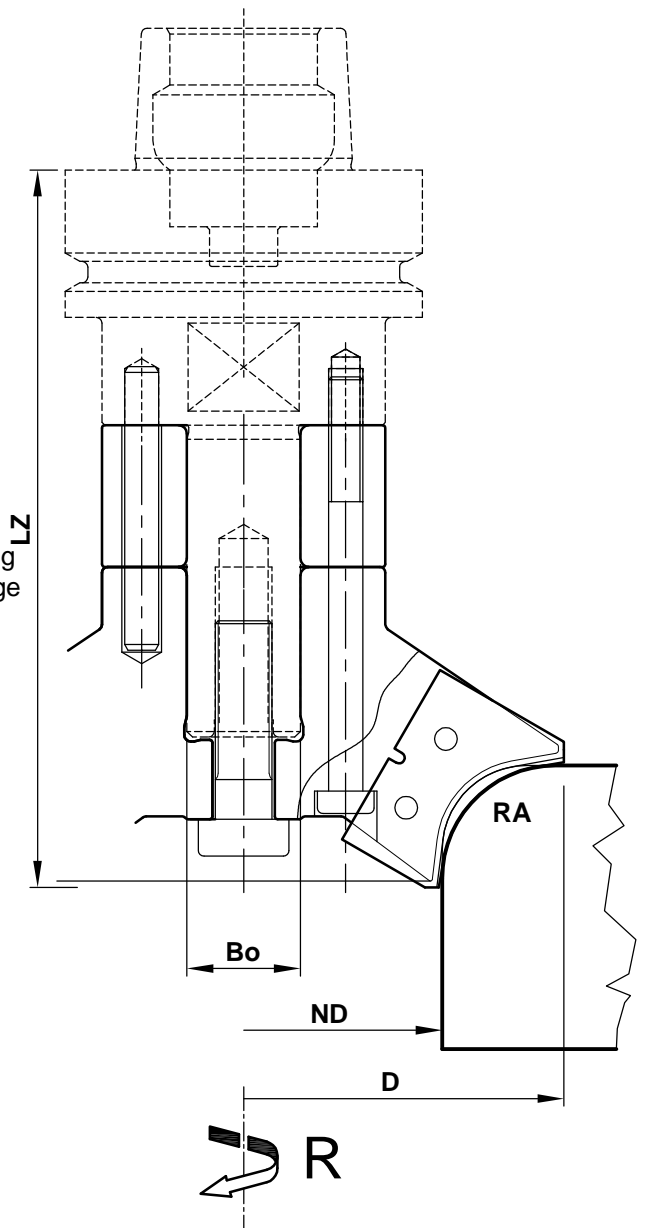
- CNC machining centres

Scope of supply:

- Tool body including profile cutters
C256-1520/PM.44361.5/U35 R15 pre-assembled
C256-2130/PM.44367.5/U35 R21 pre-assembled
If another cutter is to be fitted it must be stated when ordering
The possible profile cutters can be seen on the following page
- Key with handle Torx T15
- Aluminium distance ring
- Also optionally assembled (and balanced) (MS):
Assembled on cutter arbor HSK.F 63 (C905-4530xx):
C256-...-F1

Special features:

- Various radii mountable with the same run-off edge



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MS.....Machine Adaptor

Blattformat: **A4** All dimensions in mm
Zchnng.-Nr. KW.42560.4 | 00

C256

D	ND	Bo	LZ	Z	R/L	RA	P	n max.	Ident-No.
113	70	20		2	R	R15-R20	R15	12300	C256-1520
113	70	20	126.5	2	R	R15-R20	R15	12300	C256-1520-F1
133	70	20		2	R	R21-R30	R21	10300	C256-2130
133	70	20	139.5	2	R	R21-R30	R21	10300	C256-2130-F1

Spare Parts				
Description	Qty.	Dimensions	MBM	Ident-No.
Profile Cutter R15	2	35x26x2	2	PM.44631.5/U35
Profile Cutter R16 (option)	2	35x26x2	2	PM.44632.5/U35
Profile Cutter R17 (option)	2	35x26x2	2	PM.44633.5/U35
Profile Cutter R18 (option)	2	35x26x2	2	PM.44634.5/U35
Profile Cutter R19 (option)	2	35x26x2	2	PM.44635.5/U35
Profile Cutter R20 (option)	2	35x26x2	2	PM.44636.5/U35
Screw Main Cutter	2	Socket Head Screw T40 M8x21	10	KW.09697.5
Screw Main Cutter	2	Allen Screw M4x6	10	KW.44249.5
Profile Cutter-R21	2	50x27x2	2	PM.44637.5/U35
Profile Cutter-R22 (option)	2	50x27x2	2	PM.44638.5/U35
Profile Cutter-R23 (option)	2	50x27x2	2	PM.44639.5/U35
Profile Cutter-R24 (option)	2	50x27x2	2	PM.44640.5/U35
Profile Cutter-R25 (option)	2	50x27x2	2	PM.44641.5/U35
Profile Cutter-R26 (option)	2	50x27x2	2	PM.44642.5/U35
Profile Cutter-R27 (option)	2	50x27x2	2	PM.44643.5/U35
Profile Cutter-R28 (option)	2	50x27x2	2	PM.44644.5/U35
Profile Cutter-R29 (option)	2	50x27x2	2	PM.44645.5/U35
Profile Cutter-R30 (option)	2	50x27x2	2	PM.44646.5/U35
Screw Main Cutter	4	Socket Head Screw T40 M8x21	10	KW.09697.5
Screw Main Cutter	2	Allen Screw M4x6	10	KW.44249.5

 <p>e-mail:office@aigner-werkzeuge.at www.aigner-werkzeuge.at</p>	LZ.....Overall Length (Z dimension) P.....Profile Variant Z....No. of teeth	Blattformat: A4 <small>All dimensions in mm</small> Zchnng.-Nr. KW.42560.4 00
	n max.....Maximum Rotational Speed (rpm) MBM.....Minimum Order Quantity	C256-1