

DP-Jointing end mill "Konstantin®-Mini "

C239-1

Cutting Material DP	Number of Teeth Z 4	Feed MEC
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Design:

- Tool body in steel
- No. of teeth = Z4
- Cutting elements fitted with DP (DIA)
- Jointing end mill with replaceable DP cutters
- Lower and upper cutting edge cutting sideways
- Shank fit h6

Application:

- Jointing

Workpiece material:

- Solid wood and panel materials

Machine:

- CNC machining centres

Scope of supply:

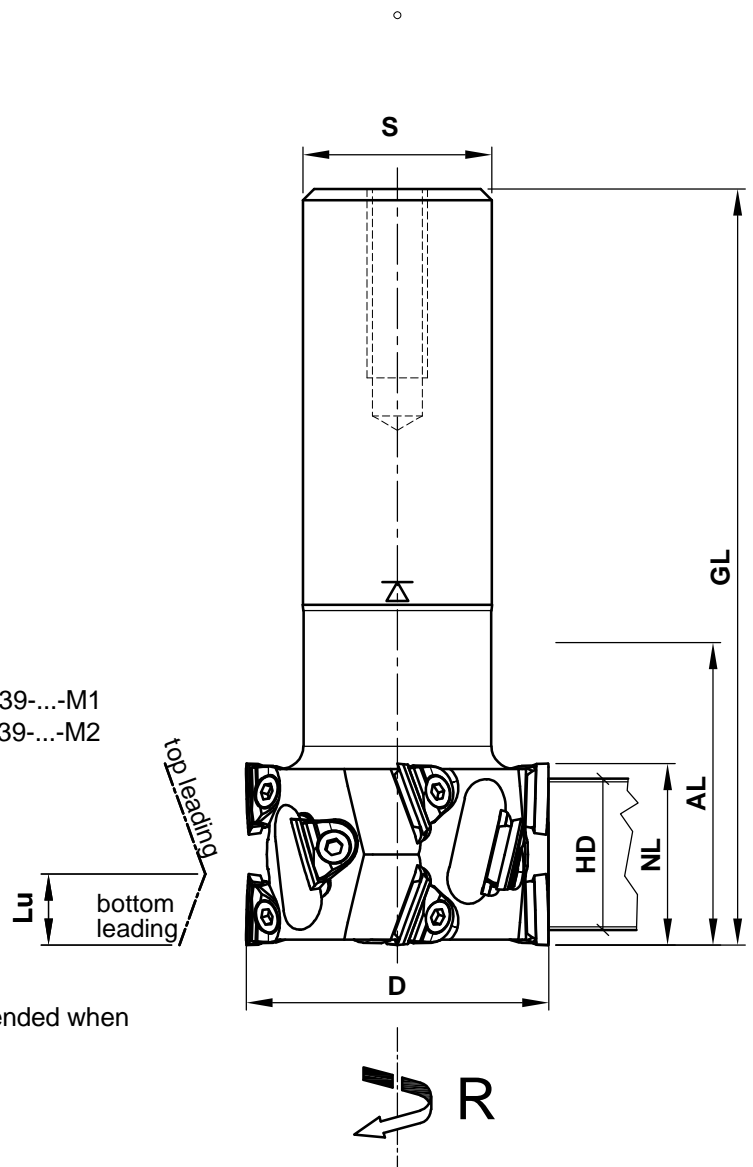
- Principally with a length setting screw
For use with shrink chucks HSK-F 63 (C915)
Without a length setting screws
- Also optionally assembled (MS):
Assembled in shrink chuck HSK-F 63 (C915): C239-...-M1
Assembled in collet chuck HSK-F 63 (C910): C239-...-M2
- Tool body incl. DP cutters
- Key with handle Torx T10

Special Features:

- Constant diameter Jointing end mill cutter
- For jointing with high feed rates


Additional Information:

- A torque wrench (see C986-FT1810) is recommended when changing the cutters



D	NL	AL	GL	Lu	HD	S	Z	R/L	n max.	Ident-No.
40	24	40	100	10	20	25	4	R	22000	C239-1402425R

Spare Parts				
Description	Qty.	Dimensions	MBM	Ident-No.
Replaceable knife circumference cutter top	6	10x8x2.5	2	KW.31728.7/B
Replaceable knife circumference cutter bottom	6	10x8x2.5	2	KW.31727.7/B
Clamping screw	12	Countersunk screw M3x6 T10	10	KW.15714.7

 e-mail:office@aigner-werkzeuge.at www.aigner-werkzeuge.at	MS.....Machine Adaptor	Blattformat: A4	All dimensions in mm Zchnng.-Nr. KW.42391.4 00 C239-1
	Z.....Number of Teeth		
	n max.....Maximum Rotational Speed (Rpm)		