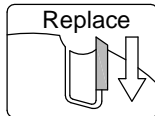


Cutting Material
TC

Number of Teeth
Z 1

Feed
MEC



Design:

- Tool body in Q & T steel
- TC profile cutter
- Drawing cut, centre cutting
- Numerous interchangeable blades, see C235-1

Application:

- For the production of grooves, ornamental grooves and bevels on workpieces

Workpiece material:

- Solid wood and panel materials

Machine:

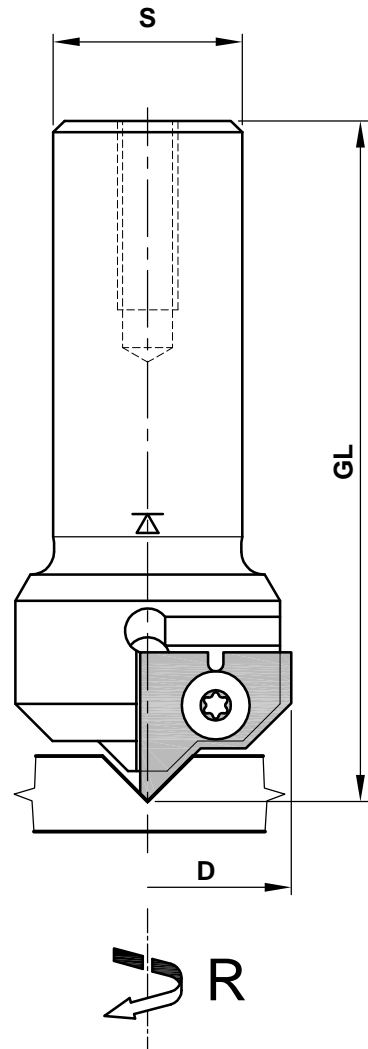
- CNC machining centres

Scope of supply:

- Tool body including profile cutter PM.12431.5/M40 pre-assembled
If another cutter is to be fitted it must be stated when ordering
For possible profile cutters see C235-1
- Key with handle Torx T15
- Principally with a length setting screw;
For use with shrink chucks HSK-F 63 (C915)
without a length setting screw
- Also optionally assembled (and balanced) (MS):
Assembled in shrink chuck HSK-F 63 (C915): C235-....-M1
Assembled in collet chuck HSK-F 63 (C910): C235-....-M2

Special features:

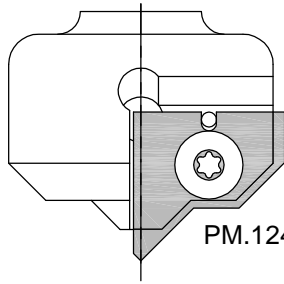
- 12 standard profiles mountable in one tool body



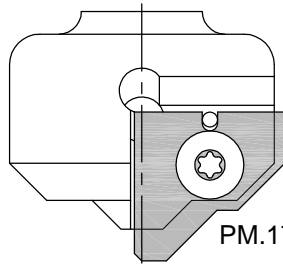
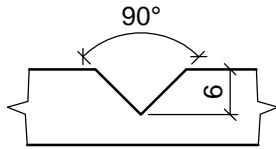
D	GL	S	Z	R/L	n max.	Ident-No.
38	90	20	1	R	20000	C235-20
38	90	25	1	R	20000	C235-25

Spare Parts				
Description	Qty.	Dimensions	MBM	Ident-No.
Profile Cutter	1	20x20x2	2	See Drawing C235-1
Roundhead Screw	1	M4x6 (head D9) Torx T15	10	KW.44237.5

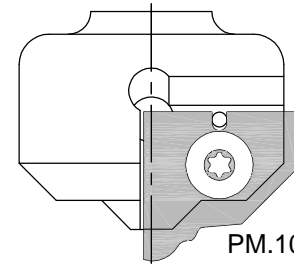
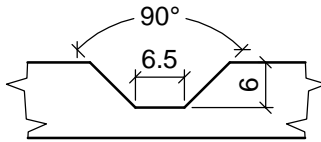
 e-mail: office@aigner-werkzeuge.at www.aigner-werkzeuge.at	MS.....Machine Adaptor	Blattformat: A4	All dimensions in mm Zchnng.-Nr. KW.42350.4 00
	Z.....Number of Teeth		
	n max.....Maximum Rotational Speed (rpm)	C235	
	MBM.....Minimum Order Quantity		



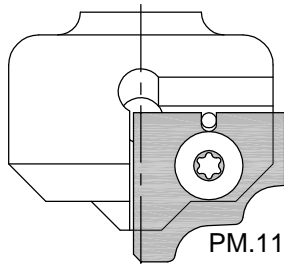
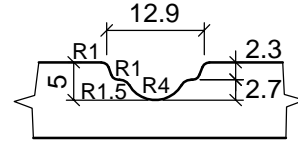
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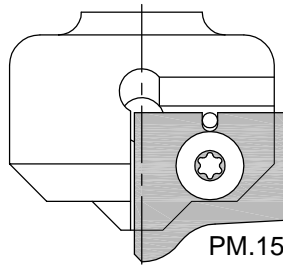
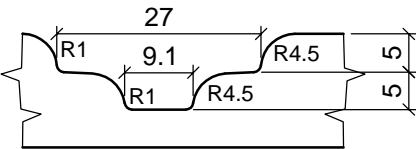
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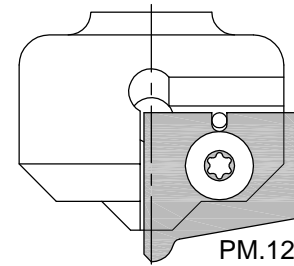
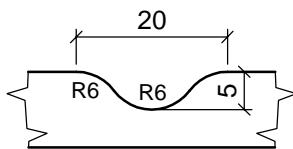
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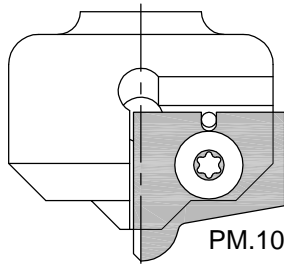
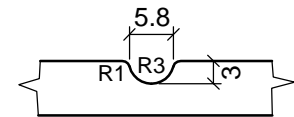
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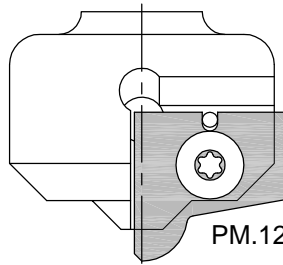
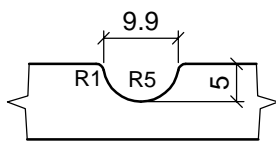
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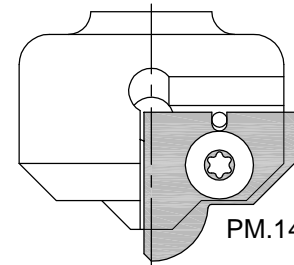
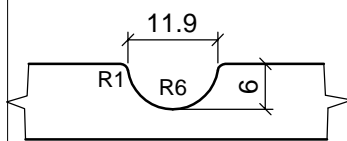
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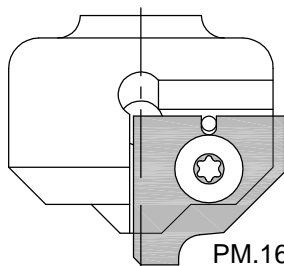
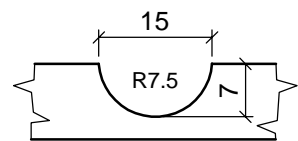
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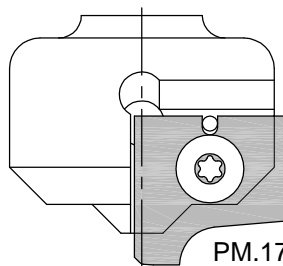
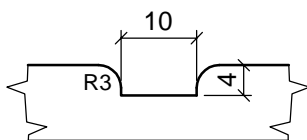
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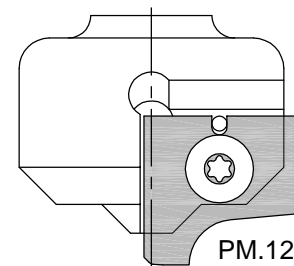
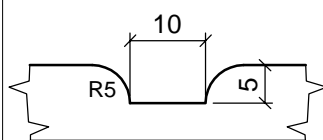
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PM.16662.5/M40



PM.17134.5/M40



PM.12901.5/M40

