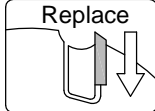


PM-Panel Raising Cutter

C191

Cutting Material
TC

Feed
MAN



Design:

- Tool body optionally in Q & T steel or light alloy
- TC profile cutter
- Changeable panel raising cutter
- Changeable counter cutter
- Drawing cut
- Bore up to maximum Ø40 possible for an additional charge

Application:

- For cross- and with grain panel raising cuts

Workpiece material:

- Solid wood and panel materials

Machine:

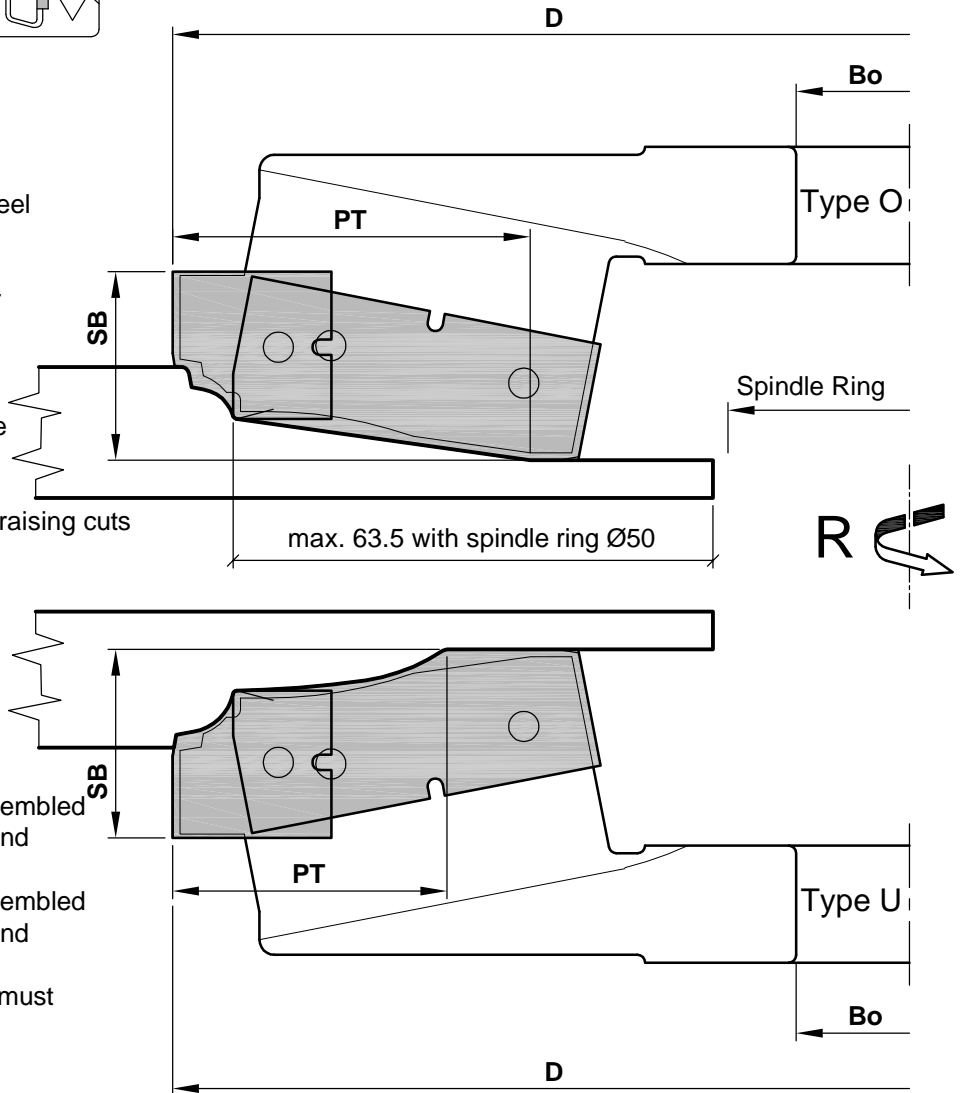
- Spindle moulders

Scope of supply:

- One tool body including pre-assembled profile cutter PM.19320.5/U35 and PM.13831.5/M40 on Type O
- One tool body including pre-assembled profile cutter PM.19660.5/U35 and PM.18777.5/M40 on Type U
If another cutter is to be fitted it must be stated when ordering
The possible profile cutters can be seen on the following page
- Associated key with handle

Special features:

- A tool body with seats for three different raising cutters and seats for three different counter cutters provides numerous possible combinations



D	SB	PT	Bo	Z	Type	M	DZ	Ident-No.
195	25	36-46	30	2+2	O	LM	4000-7000	C191-O-LM
195	25	36-46	30	2+2	O	ST	4000-7000	C191-O-ST
195	25	36-46	30	2+2	U	LM	4000-7000	C191-U-LM
195	25	36-46	30	2+2	U	ST	4000-7000	C191-U-ST

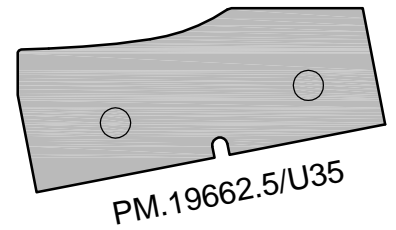
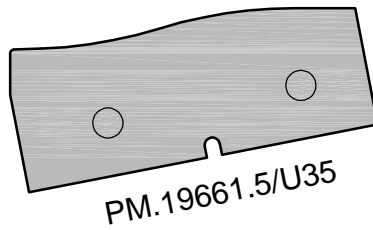
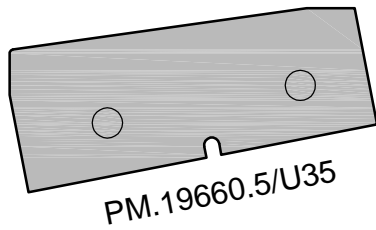
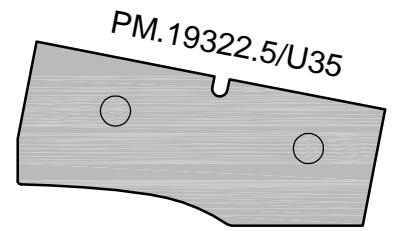
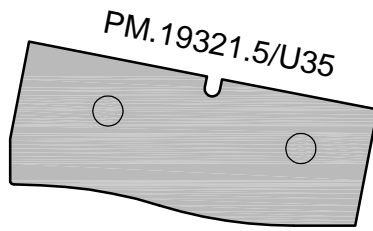
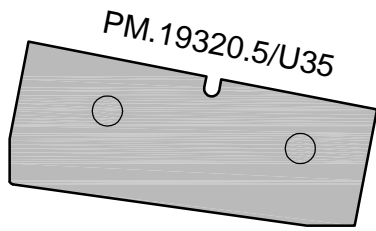
Aigner
WERKZEUGE
e-mail:office@aigner-werkzeuge.at
www.aigner-werkzeuge.at

Z.....No. of teeth
M.....Material: LM...Light Alloy | ST...Q&T Steel
DZ....Speed Range (rpm)

Blattformat: **A4** All dimensions in mm
Zchnng.-Nr. KW.41910.4 | 00

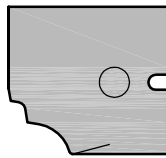
C191

Panel Raising Cutters

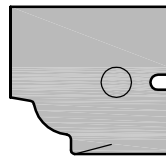


Counter Cutter

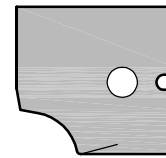
PM.13831.5/M40



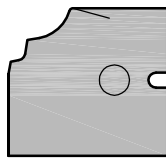
PM.13545.5/M40



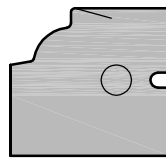
PM.13546.5/M40



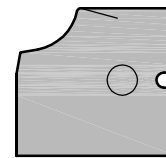
PM.18777.5/M40



PM.14453.5/M40



PM.18778.5/M40



Spare Parts

Description	Qty.	Dimensions	MBM	Ident-No.
Panel Raising Cutter Bevel 8° (upper cutter)	2	50x20x2	2	PM.19320.5/U35
Panel Raising Cutter Bevel 8° (lower cutter)	2	50x20x2	2	PM.19660.5/U35
Panel Raising Cutter S Curve (upper cutter)	2	50x20x2	2	PM.19321.5/U35
Panel Raising Cutter S Curve (lower cutter)	2	50x20x2	2	PM.19661.5/U35
Panel Raising Cutter Elliptical (upper cutter)	2	50x20x2	2	PM.19322.5/U35
Panel Raising Cutter Elliptical (lower cutter)	2	50x20x2	2	PM.19662.5/U35
Counter Cutter Profile 1 (upper cutter)	2	20x25x2	2	PM.13831.5/M40
Counter Cutter Profile 1 (lower cutter)	2	20x25x2	2	PM.18777.5/M40
Counter Cutter Profile 2 (upper cutter)	2	20x25x2	2	PM.13545.5/M40
Counter Cutter Profile 2 (lower cutter)	2	20x25x2	2	PM.14453.5/M40
Counter Cutter Profile 3 (upper cutter)	2	20x25x2	2	PM.13546.5/M40
Counter Cutter Profile 3 (lower cutter)	2	20x25x2	2	PM.18778.5/M40



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www.aigner-werkzeuge.at

MBM.....Minimum Order Quantity

Blattformat: **A4** All dimensions in mm

Zchnng.-Nr. KW.41910.4 | 00

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