

Cutting Material

TC

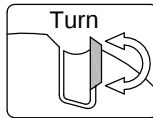
Number of
Teeth

Z1+1

Feed

MEC

Turn

**Design:**

- Tool body in steel
- No. of Teeth = Z1+1
- Shank fit h6

Application:

- Jointing
- For feeds up to 10 m/min

Workpiece material:

- Solid wood and panel materials

Machine:

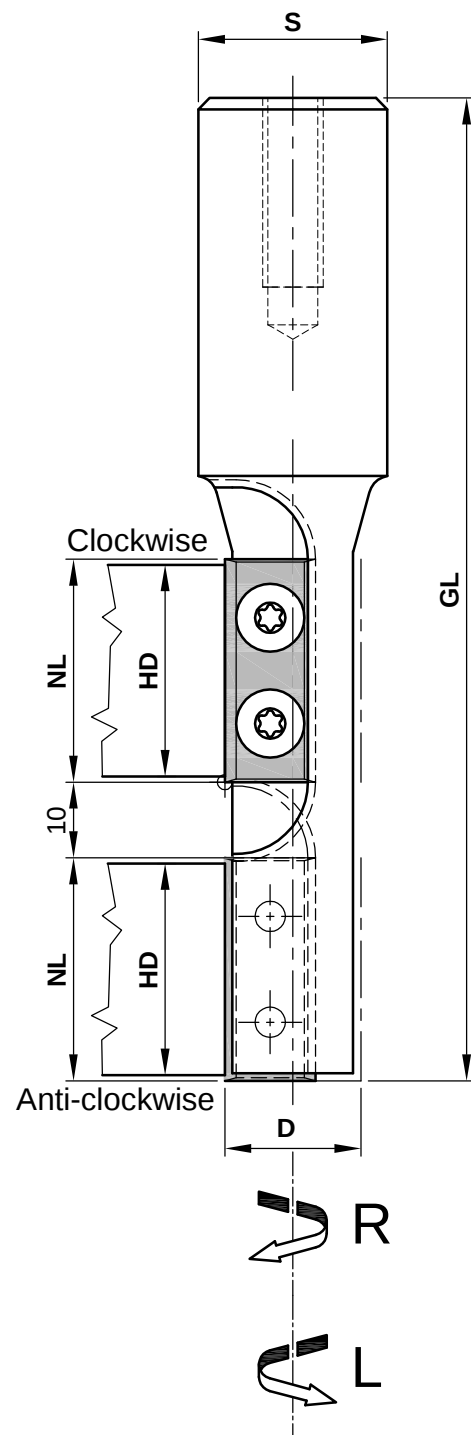
- CNC Machining Centres

Scope of supply:

- Tool body including turnblade knives pre-assembled
- Handle key Torx T15
- Principally with a length adjustment screw;
With use in a shrink collet HSK-F 63 (C915)
without a length adjustment screw
- Optionally also unassembled (and balanced) (MS):
Assembled in shrink collet HSK-F 63 (C915): C164-....-M1
Assembled in collet chuck HSK-F 63 (C910): C164-....-M2

Special features:

- Two directions of rotation in one tool



D	NL	GL	HD	S	Z	R/L	n max.	Ident-No.
18	29.5	130	28	25	1+1	R/L	18000	C164-1830

Spare Parts

Description	Qty.	Dimensions	MBM	Ident-No.
Circumference cutter	2	29.5x12x1.5	10	WMN29.5x12/PG
Circumference cutter screw	2	M4x6 (head D9) Torx T15	10	KW.44237.5

Aigner
WERKZEUGE

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MS.....Machine Adapter

Z.....No. of Teeth

n max.....Max. Speed (rpm)

Blattformat: **A4**All dimensions
in mm

Zchnng.-Nr. KW.41640.4 00

C164