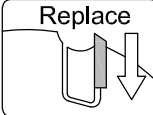


Cutting Material TC	Number of Teeth Z 2	Feed MAN	Replace 
-------------------------------	-------------------------------	--------------------	--

Design:

- Tool body from size 5 in steel
Tool body from size 6 in light alloy
- No. of Teeth = 2
- TC-Profile knives
- Bore up to max. $\varnothing 40$ possible at extra cost

Application:

- For the production of cove moulds

Workpiece Material:

- Solid wood and panel materials

Machine:

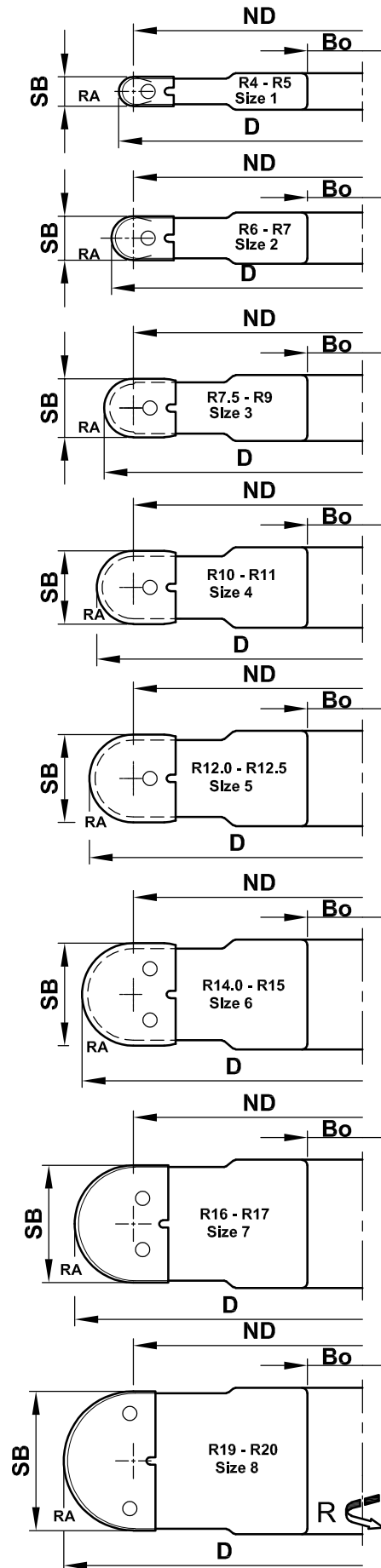
- Spindle moulder

Scope of Supply:

- Tool body incl. profile knife
C142-0810/PM.58336.5/U35 R4 pre-assembled
C142-1214/PM.58338.5/U35 R6 pre-assembled
C142-1518/PM.22325.5/U35 R8 pre-assembled
C142-2022/PM.22327.5/U35 R10 pre-assembled
C142-2425/PM.22329.5/U35 R12 pre-assembled
C142-2830/PM.22331.5/U35 R14 pre-assembled
C142-3235/PM.58342.5/U35 R17.5 pre-assembled
C142-3840/PM.58344.5/U35 R20 pre-assembled
If a different knife should be mounted
this must be specified in the order
- Handle key Torx T15 (for tool body size 1 and 2)
- Handle key Allen SW5 (for tool body size 3)
- Handle key Torx T40 (for tool body size 3 to 8)


Special Features:

- Same zero diameter (run-off edge) for all radii



D	ND	SB	Bo	Z	R/L	RA	P	G	DZ	Ident-No.
135	125	8-10	30	2	R	R4-R5	R4	1	5500-9500	C142-0810-ST
139	125	12-14	30	2	R	R6-R7	R6	2	5500-9500	C142-1214-ST
143	125	15-18	30	2	R	R7.5-R9	R8	3	5500-9500	C142-1518-ST
147	125	20-22	30	2	R	R10-R11	R10	4	5000-9000	C142-2022-ST
150	125	24-25	30	2	R	R12-R12.5	R12	5	5000-9000	C142-2425-ST
155	125	28-30	30	2	R	R14-R15	R14	6	5000-8500	C142-2830-LM
160	125	32-35	30	2	R	R16-R17.5	R17.5	7	5000-8500	C142-3235-LM
165	125	38-40	30	2	R	R19-R20	R20	8	4500-8000	C142-3840-LM

Spare Parts				
Description	Qty.	Dimensions	MBM	Ident-No.
C142-0810-ST				
Profil knife R4	2	15.3x8x2	2	PM.58336.5/U35
Profil knife R5	2	16.4x10x2	2	PM.58337.5/U35
C142-1214-ST				
Profil knife R6	2	16.0x12x2	2	PM.58338.5/U35
Profil knife R7	2	17.0x14x2	2	PM.58339.5/U35
C142-1518-ST				
Profil knife R7.5	2	19.7x15x2	2	PM.36937.5/U35
Profil knife R8	2	20x16x2	2	PM.22325.5/U35
Profil knife R9	2	21.1x18x2	2	PM.22326.5/U35
C142-2022-ST				
Profil knife R10	2	22.2x20x2	2	PM.22327.5/U35
Profil knife R11	2	23.2x22x2	2	PM.22328.5/U35
C142-2425-ST				
Profil knife R12	2	24.3x24x2	2	PM.22329.5/U35
Profil knife R12.5	2	24.8x25x2	2	PM.22330.5/U35
C142-2830-LM				
Profil knife R14	2	26.6x28x2	2	PM.22331.5/U35
Profil knife R15	2	27.7x30x2	2	PM.22332.5/U35
C142-3235-LM				
Profil knife R16	2	23.4x32x2	2	PM.58340.5/U35
Profil knife R17	2	24.4x34x2	2	PM.58341.5/U35
Profil knife R17.5	2	25.0x35x2	2	PM.58342.5/U35
C142-3840-LM				
Profil knife R19	2	26.8x38x2	2	PM.58343.5/U35
Profil knife R20	2	27.9x40x2	2	PM.58344.5/U35

 <p>e-mail:office@aigner-werkzeuge.at www.aigner-werkzeuge.at</p>	Z.....No. of teeth P.....Profile Variant G.....Size	Blattformat: A4 <small>All dimensions in mm</small> Zchnng.-Nr. KW.41420.4 00
	DZ.....Max. Speed (rpm) MBM.....Minimum Order Quantity	<h1>C142-1</h1>