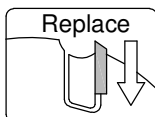


Cutting Material
TC

Number of Teeth
Z 2

Feed
MAN



Design:

- Tool body in steel
- No. of Teeth = 2
- TC profile cutters
- 5-piece
- Bore up to maximum Ø40 possible for an additional charge

Application:

- For the production of longitudinal and outer profiles with a profile depth of 18 mm for door frame inners in solid wood

Workpiece Material:

- Solid wood and panel materials

Machine:

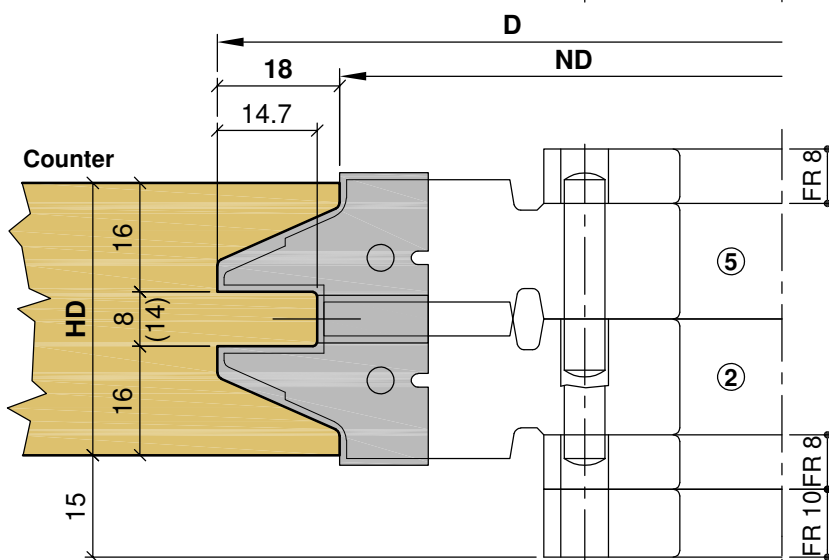
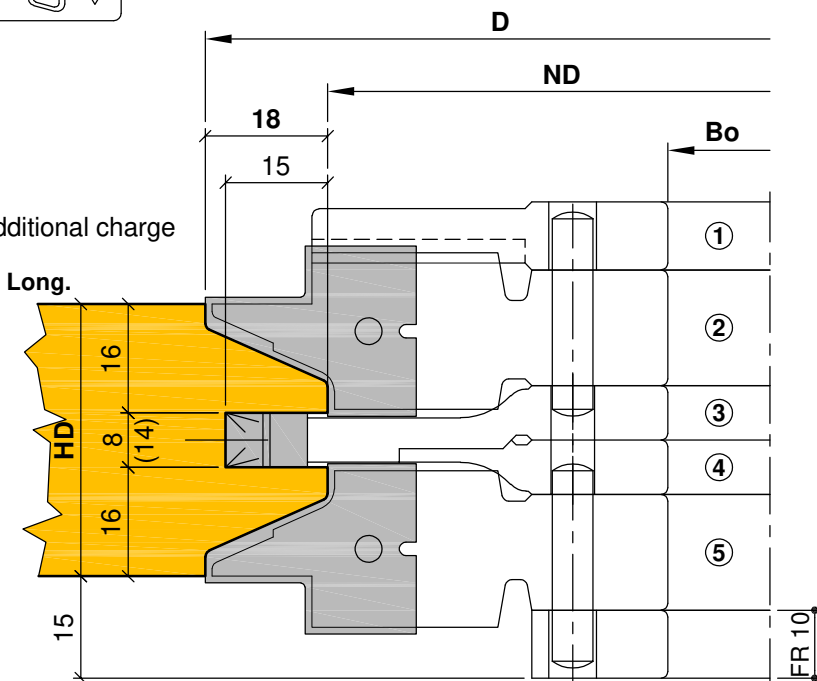
- Spindle moulders

Scope of Supply:

- 5-piece cutter set
- Tool body incl. profile cutters
- Profile 5 pre-assembled
- If another cutter is to be fitted it must be stated at the time of ordering
- The possible profile cutters can be seen on the following page
- 1 ring set 6mm for the grooving cutter
- 2 fixing ring 8mm
- 1 fixing ring 10mm
- 1 Key with handle Torx T40
- 1 Key with handle Torx T20
- 1 key with handle Allen Key SW5
- Magnetic assembly jig

Special Features:

- Profile cutter with integrated tenon length cutting function
- Tenon edges rounded for easier fitting together of the frame parts.
- Longitudinal and counter cutting through the simple changing of the individual cutters
- Adapted to diameter and heights



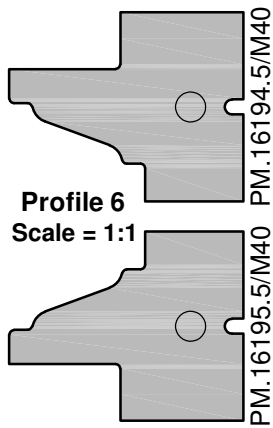
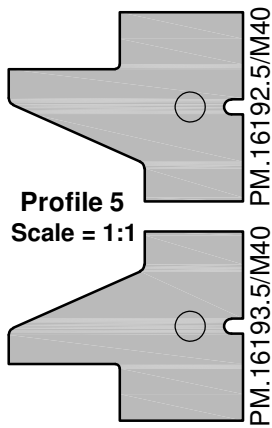
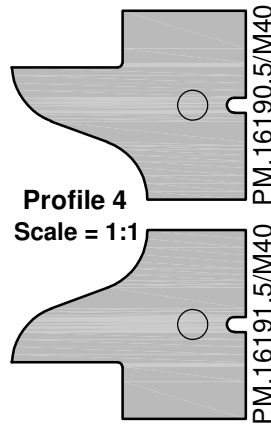
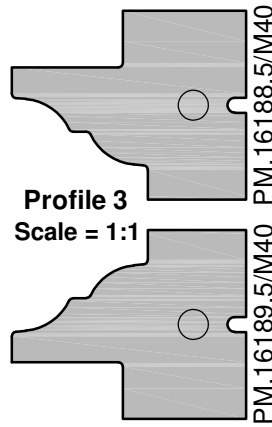
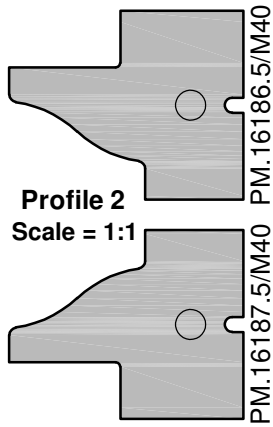
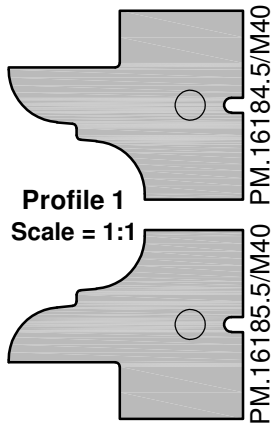
D	ND	HD	Bo	Z	R/L	P	DZ	Ident-No.
166	130	40-46	30	2	R	5	4500-8000	C030

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e-mail:office@aigner-werkzeuge.at
www.aigner-werkzeuge.at

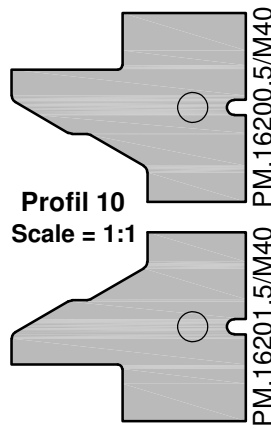
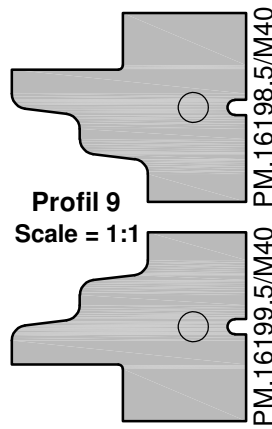
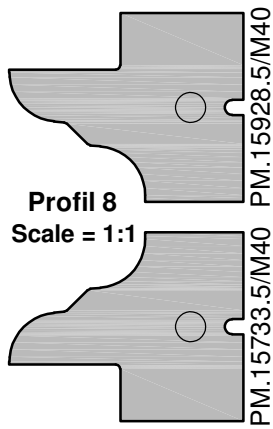
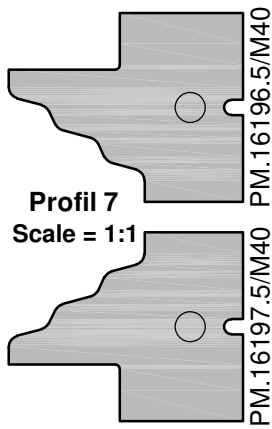
Z.....No. of Teeth
P.....Profile Variant
DZ.....Speed Range (rpm)

Blattformat: **A4** All dimensions in mm
Zchnng.-Nr. KW.40300.4 | 00
C030

Profile Cutters



For dimensioned wood illustrations see C030-3



Spare Parts				
Description	Qty.	Dimensions	MBM	Ident-no.
Profile cutter: Profile 1 (option)	2	25x33x2	2	PM.16184.5/M40
Profile cutter: Profile 1 (option)	2	25x33x2	2	PM.16185.5/M40
Profile cutter: Profile 2 (option)	2	25x33x2	2	PM.16186.5/M40
Profile cutter: Profile 2 (option)	2	25x33x2	2	PM.16187.5/M40
Profile cutter: Profile 3 (option)	2	25x33x2	2	PM.16188.5/M40
Profile cutter: Profile 3 (option)	2	25x33x2	2	PM.16189.5/M40
Profile cutter: Profile 4 (option)	2	25x33x2	2	PM.16190.5/M40
Profile cutter: Profile 4 (option)	2	25x33x2	2	PM.16191.5/M40
Profile cutter: Profile 5	2	25x33x2	2	PM.16192.5/M40
Profile cutter: Profile 5	2	25x33x2	2	PM.16193.5/M40
Profile cutter: Profile 6 (option)	2	25x33x2	2	PM.16194.5/M40
Profile cutter: Profile 6 (option)	2	25x33x2	2	PM.16195.5/M40
Profile cutter: Profile 7 (option)	2	25x33x2	2	PM.16196.5/M40
Profile cutter: Profile 7 (option)	2	25x33x2	2	PM.16197.5/M40
Profile cutter: Profile 8 (option)	2	25x33x2	2	PM.15928.5/M40
Profile cutter: Profile 8 (option)	2	25x33x2	2	PM.15733.5/M40
Profile cutter: Profile 9 (option)	2	25x33x2	2	PM.16198.5/M40
Profile cutter: Profile 9 (option)	2	25x33x2	2	PM.16199.5/M40
Profile cutter: Profile 10 (option)	2	25x33x2	2	PM.16200.5/M40
Profile cutter: Profile 10 (option)	2	25x33x2	2	PM.16201.5/M40
Indexable cutter	4	7.5x12x2.5	10	WMF7.5x12x2.5/U
Spur	4	14x14x2.0	10	VS14x14x2.0/U
Screw indexable cutter	4	Eccentric B=5 SW5	2	KW.04766.4-5
Screw Spur	4	Countersunk screw M6x6	10	KW.33767.4-6

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MBM.....Minimum Order Quantity

Blattformat: **A4** All dimensions in mm

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C030-2

