

Cutting Material

TC

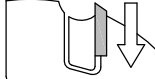
Number of Teeth

Z 2

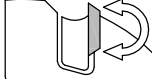
Feed

MAN

Replace



Turn



## Design:

- Tool body in steel
- No. of Teeth = 2
- TC profile cutters
- WM indexable cutter
- 3-piece
- Bore up to maximum Ø40 possible for an additional charge

## Application:

- For the production of framed furniture doors, cassette ceilings, bench seat back sections, wall panelling, etc.

## Workpiece Material:

- Solid wood and panel materials

## Machine:

- Spindle moulders

## Scope of Supply:

- 3-piece cutter set
- Tool body incl. profile cutters and indexable cutter

With cutter No. 2/PM.18420.5/M40 P4

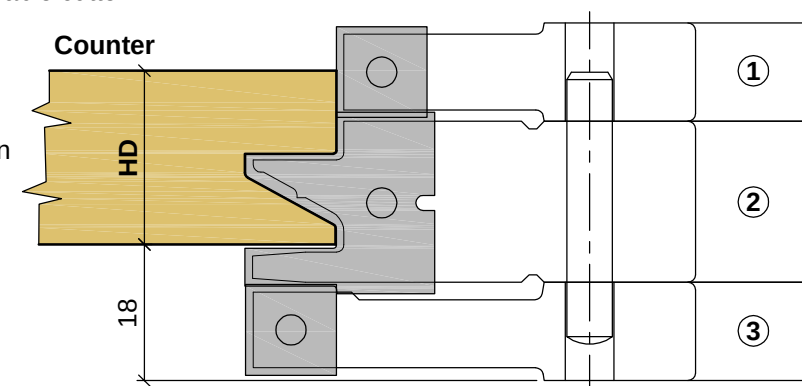
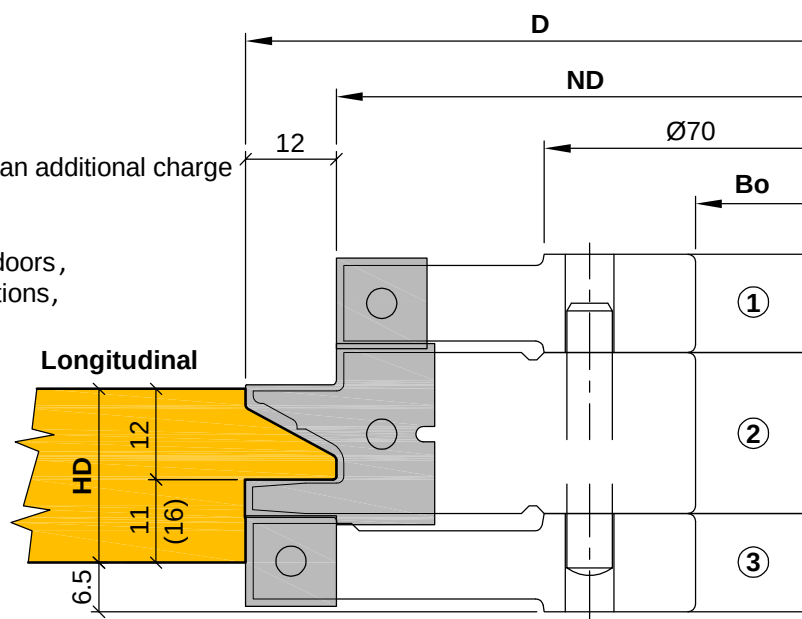
pre-assembled. If another cutter is to be fitted it must be stated at the time of ordering

The possible profile cutters can be seen on the following page

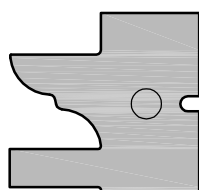
- 1 key with handle Torx T40
- 1 key with handle Allen key SW3
- 1 Magnetic assembly jig
- Set-up plan

## Special Features:

- 4 different profiles in 1 tool body
- For inserted infills as well as in introduced infills (glazing rebates)

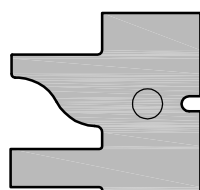


## Profile Cutters



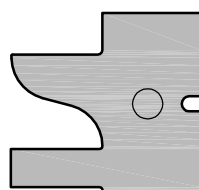
P1

PM.18460.5/M40



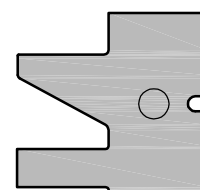
P2

PM.18461.5/M40



P3

PM.18462.5/M40



P4

PM.18420.5/M40

**Aigner**  
WERKZEUGE

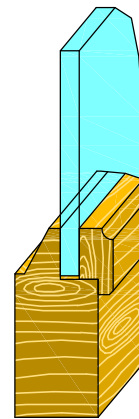
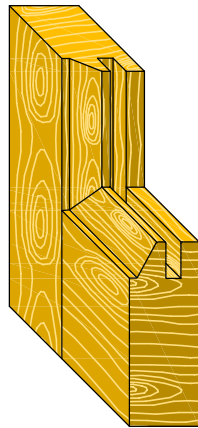
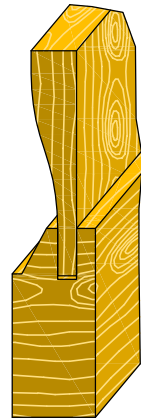
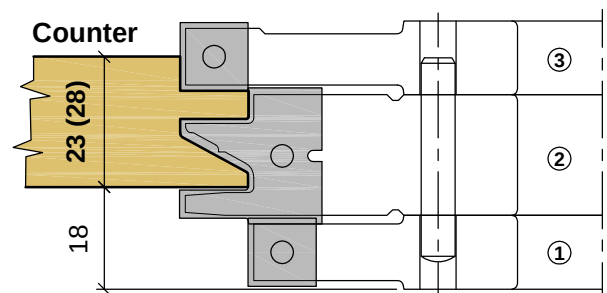
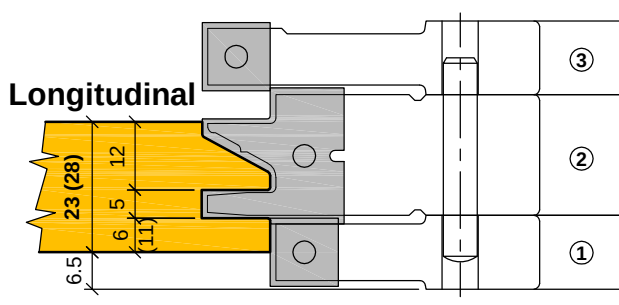
e-mail: office@aigner-werkzeuge.at  
www.aigner-werkzeuge.at

Blattformat: A4

All dimensions in mm

Zchnng.-Nr. KW.40050.4 00

C005

Introduced  
InfillInserted  
Infill

| D   | ND  | HD    | Bo | Z | R/L | P | DZ        | Ident-No. |
|-----|-----|-------|----|---|-----|---|-----------|-----------|
| 149 | 125 | 23-28 | 30 | 2 | R   | 4 | 5000-9000 | C005      |

**Spare Parts**

| Description                   | Qty. | Dimensions           | MBM | Ident-No.      |
|-------------------------------|------|----------------------|-----|----------------|
| Reversible cutter for No. 1,3 | 4    | 12x12x1.5            | 10  | WMF12x12/UG    |
| Profile cutter P1 (option)    | 2    | 24x26x2              | 2   | PM.18460.5/M40 |
| Profile cutter P2 (option)    | 2    | 24x26x2              | 2   | PM.18461.5/M40 |
| Profile cutter P3 (option)    | 2    | 24x26x2              | 2   | PM.18462.5/M40 |
| Profile cutter P4             | 2    | 24x26x2              | 2   | PM.18420.5/M40 |
| Screw main cutter for No. 1,3 | 4    | Grub screw T15 M6x16 | 10  | KW.44252.5     |

**Aigner**  
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www.aigner-werkzeuge.at

Z.....No. of Teeth

P.....Profile Variant

DZ.....Speed Range (rpm)

MBM.....Minimum Order Quantity

Blattformat: **A4**

All dimensions  
in mm

Zchnng.-Nr. KW.40050.4 00

**C005-1**

